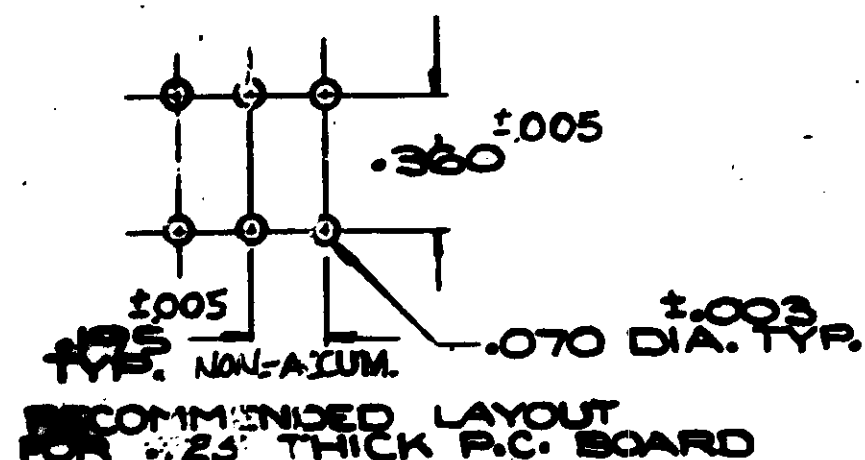
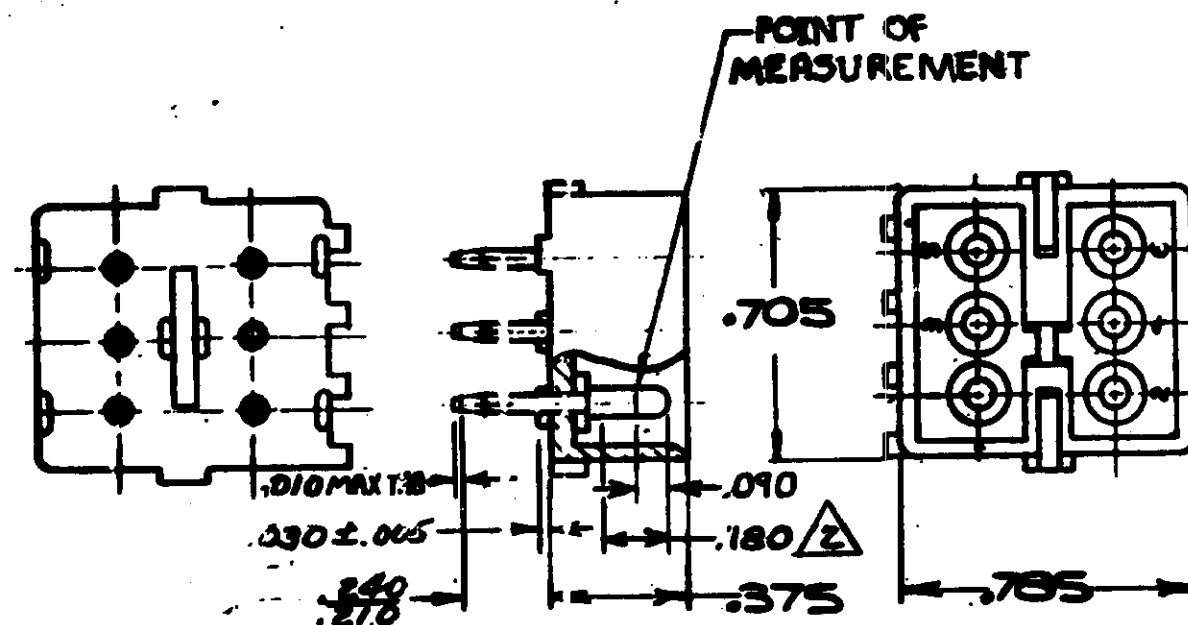




4. DIMENSION SHOWN REPRESENT PRODUCT IN DRY CONDITION. ADDITIONAL 2% GROWTH DUE TO END USE LOCATION MOISTURE ABSORPTION MAY OCCUR AND SHOULD BE ACCOUNTED FOR.

|   |                               |
|---|-------------------------------|
| K | OBSELETE 1-1, 2-2, 3-3        |
|   | 3-1, 3-2, 4-1, 4-2, 5-3, 5-1, |
|   | 6-1, 6-2, 7-1, 7-2, 8-1, 8-2  |
|   | 9-1, 9-2 CM 473               |

KW 4-17-86  
RS

|     |                           |     |     |               |
|-----|---------------------------|-----|-----|---------------|
| K2  | REVISED PER ECR-21-117185 | PJ  | VS  | 200CT<br>2021 |
| K1  | REV PER ECO-10-000445     | KK  | AEG | 09JAN         |
|     | RESTORED                  | KK  | RS  | 91MAR         |
|     | REV. PER M-7375           | SS  | QF  | 27-83         |
|     | RECEIVED ECR-2, M-6694    | AS  | DH  | 3/1/83        |
|     | ADDED NOTE 2, m-6694      | AF  | DH  | 4/20/83       |
|     | REV. Tail LENGTH M-4161   | MS  | DL  | 5/24/83       |
|     | REVISED M-4161            | MF  | DL  | 3-2-11        |
|     | ECAT M-3871               | PH  | DL  | 7/10/83       |
|     | ECN 3452                  | GY  | SE  | 8/18/83       |
|     | ECN M-3156                | PL  | SE  | 9/16/83       |
|     | REDRAW ADDED COLORS       | STZ | SE  | 11/1/83       |
| AST | REVISION RECORD           | DR  | ENR | DAYS          |

350425

| REQUIRED PER ASSEMBLY |  |  |  |  |  |  |  |  |  | QWS<br>SIZE                                                                                                  | NUMBER                                              | NAME | REMARKS                                                                                               | TYPE<br>NO. |
|-----------------------|--|--|--|--|--|--|--|--|--|--------------------------------------------------------------------------------------------------------------|-----------------------------------------------------|------|-------------------------------------------------------------------------------------------------------|-------------|
|                       |  |  |  |  |  |  |  |  |  | © 1978 BY AMP INCORPORATED, N.J. RIGHTS RESERVED.<br>AMP PRODUCTS COVERED BY PATENTS. NEW OR PATENT PENDING. |                                                     |      | <b>CUSTOMER COPY<br/>REFERENCE ONLY</b>                                                               |             |
|                       |  |  |  |  |  |  |  |  |  | QWS<br>9. Echman<br>6-27-73                                                                                  | MATERIAL AND FINISH<br><b>SEE TABLE</b>             |      |  TE Connectivity |             |
|                       |  |  |  |  |  |  |  |  |  | QWS<br>6-28-73<br>E. O'Connor                                                                                | WIRE - GAUGE - INSULATION<br>18 - 22 - 24           |      | TYPE - 18-22-24                                                                                       |             |
|                       |  |  |  |  |  |  |  |  |  | QWS<br>6-28-73<br>E. O'Connor                                                                                | TOL - GAUGE - ETC. BY<br>AS NOTED<br>2.10 2.10 2.10 |      | LOC<br>CM B 350425                                                                                    |             |
| DESCRIPTION           |  |  |  |  |  |  |  |  |  | 6 - CIRCUIT MATE - N - LOK<br>P.C. BOARD PIN HEADER                                                          |                                                     |      |                                                                                                       |             |

1. PARTS COMPLY WITH AMP SOLDERABILITY  
SPEC. NO. 109-11-3
2. CONTACT IS PLATED OVERALL WITH .000050 NICKEL, THEN .000030  
GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN ON  
SOLDER TAIL END.
3. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

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| 350425-2     | NYLON        | NATURAL COPPER ALLOY - GOLD / 2 |
|              |              |                                 |
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|              |              |                                 |
|              |              |                                 |
|              |              |                                 |
|              |              |                                 |
| 350425-1     | NYLON -      | NATURAL COPPER ALLOY, PRE-TIN   |
| ASSEMBLY NO. | HSG. MATL. - | COLOR PIN MATL. FINISH          |