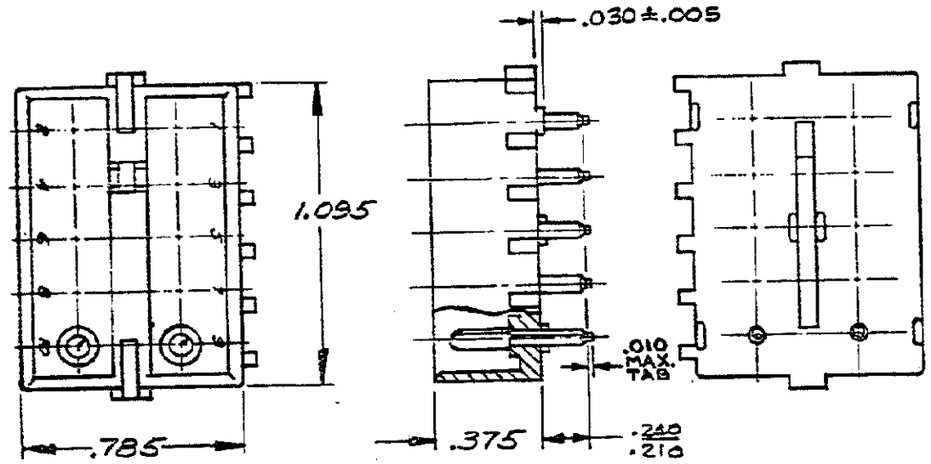
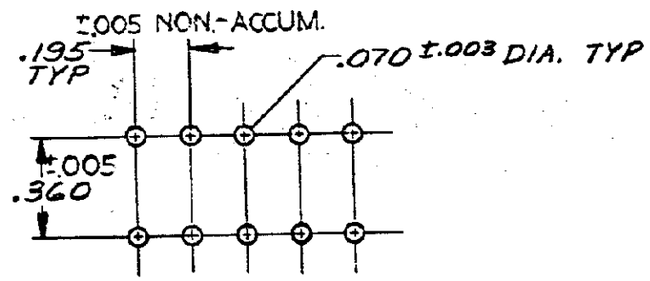
1 MATES WITH HOUSING 480285.
2 PARTS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-3.
3 DIMENSION SHOWN REPRESENT PRODUCT IN DRY CONDITION. ADDITIONAL 2% GROWTH DUE TO END USE LOCATION MOISTURE ABSORPTION MAY OCCUR AND SHOULD BE ACCOUNTED FOR.





RECOMMENDED LAYOUT FOR .125 THICK P.C. BOARD

1. MATES WITH HOUSING 480285.
2. PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-3

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LTR	REVISION RECORD	DR	CHK	DATE
K1	RESTORED	BKD	RS	3/20/85
K	REV. PER M-7375	SS	GM	8-27-84
J	±.25% TOLERANCE; REV. PER M-7285	DAS	DH	4/11/83
H	ADDED NOTE 3, M-6694	MF	DH	4-30-81
G	REV. TAIL LENGTH M-5334	MF	DH	3-24-79
F	REVISED M-4161	MF	DH	3-7-77
E	ECN M-3871	RRN	DH	5-10-76
D	ECN M-3452	GV	RRF	9/18/74
C	ECN M-3156	BC	MW	9/17/73
B	SUPERSEDED BY DRAWING ADDED COLORS	[illegible]	[illegible]	6/26/73

M1	REVISED PER ECR-21-117185	PJ / VS	20OCT2021
M	OBSOLETE -2 PER ECN CM-2709	NJG / RS	6-26-92
L	OBSOLETE 1-1, 1-2, 2-1, 2-2, 3-1, 3-2, 4-1, 4-2, 5-1, 5-2, 6-1, 6-2, 7-1, 7-2, 8-1, 8-2, 9-1, 9-2 CM 4/73	KW / RS	4-19-86

REQUIRED PER ASSEMBLY

DESCRIPTION

ASSEMBLY NO.	HSG. MATL & COLOR	PIN MATL & FINISH
350219-1	NYLON-NATURAL	copper alloy-PRE-TIN

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DR 9. Eckman 6-13-73
CHK 6-14-73
DE
APP 6/14/73

MATERIAL AND FINISH: SEE TABLE

TE Connectivity

CLASS H
TYPE H
WIRE-RANGE-INSULATION H | H
TOLERANCE EXCEPT AS NOTED ±.015 ±1°0'
SCALE H
LOC CM B
NO 350219
REV M1

NAME 10 CIRCUIT MATE-N-LOK P.C. BOARD HEADER

350219

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.

AMP 1253 REV 11/65