

PRINTED CIRCUIT BOARD. 4

P.C.B. HOLE DIM.	ACTION PIN
DRILLED HOLE	1,15 ±0,025 mm
FIN. HOLE	0,94 to 1,09 mm
AFTER REFLOW	0,91 to 1,09 mm
Cu-thks	0,025 to 0,075 mm
Sn-thks	0,004 to 0,010 mm

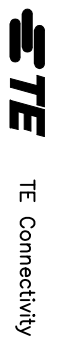
REVISIONS			
P	LR	DESCRIPTION	DATE
D2		215447-4 REACTIVATION	21OCT2025

NOTES:

- 1 CONTACT HOUSING RETENTION FORCE >1,5 N
- 2 TO DETERMINE DIMENSIONS TAKE N = NR. OF POSITIONS. FOR EXAMPLE 10 POS. : N x 2,54 = 25,40 mm
- 3 MATERIAL HOUSING : GREEN GLASSFILLED POLYESTER. MATERIAL CONTACT : PHOSPHOR BRONZE FOR ORDER NR. USE BASIC NR. + NR. OF POSITIONS. FOR EXAMPLE : 2 POS.= 215447-2 (SHORTEST VERSION) 40 POS.=4-215447-0 (LONGEST VERSION)
- 4 ACTION PIN SUITABLE FOR 1,6mm MIN. P.C.B. BOARD THICKNESS.
- 5 PLATING : AREA "X" Au-PLATED 0,76µm THICKNESS. ACTION-PIN AREA, Sn PLATED 1,27µm THICKNESS. UNDER COATING : 1,27µm Ni ALL OVER.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
mm		±0,2mm	
0	PIC	±	
1	PIC	±	
2	PIC	±	
3	PIC	±	
4	PIC	±	
	ANGLES	±	



MOD II ACTION PIN HEADER, DUAL ROW

DMN	01.02.1988
CHK	P.V.D.HAGEN
APVD	-
PRODUCT SPEC	-
APPLICATION SPEC	-
WEIGHT	-

DMN	01.02.1988	NAME	
CHK	P.V.D.HAGEN	SIZE	A3
APVD	-	CAGE CODE	00779
PRODUCT SPEC	-	DRAWING NO	215447
APPLICATION SPEC	-	SCALE	5:1
WEIGHT	-	SHEET	1 OF 1
CUSTOMER DRAWING		REV	D2