

N° 140778

A3

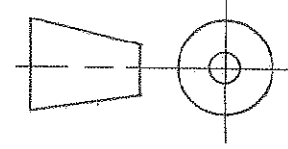
100
50
0 5 10

Ce plan est confidentiel, il ne peut être communiqué à quiconque n'appartenant pas à AMP sans une autorisation écrite de AMP de France SA

DIMENSIONS IN MM.
DO NOT SCALE PRINT
Dimensions in mm.
Restitution non à l'échelle

AMP/2031/03-83

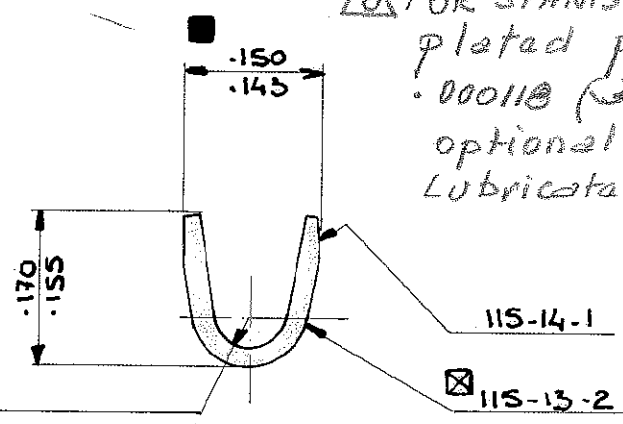
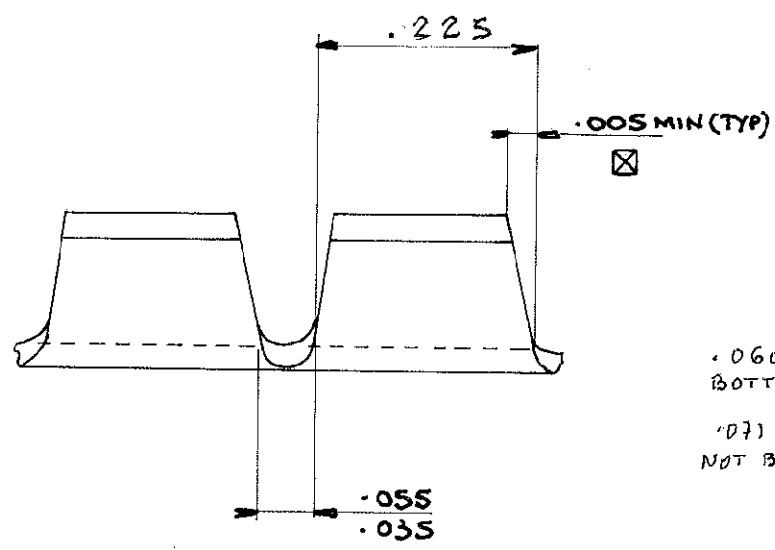
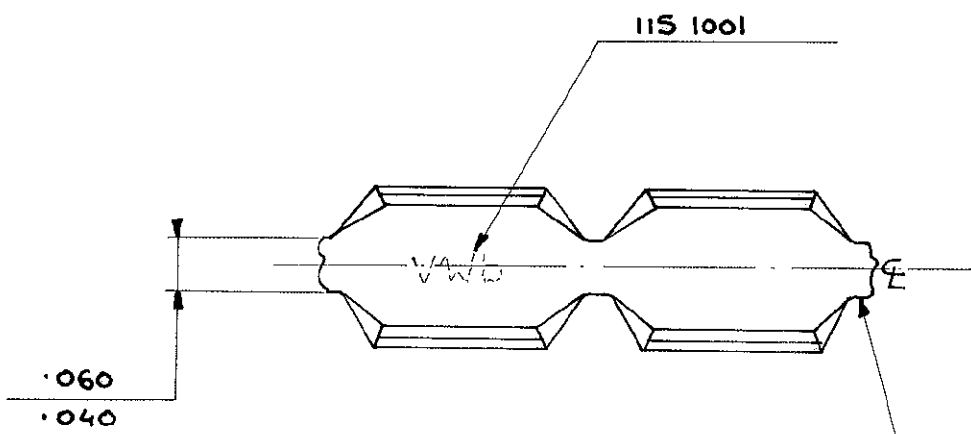
METRIC



CODE	GAGE NO

NOTES -
1 NI PLATED 112-25.2 THK .000150 MIN. OVER COPPER FLASH
LUBRICATE AFTER PLATING SPEC 118-53.2
COPPER FLASH OPTIONAL FOR FOREIGN PRODUCTION
2 SPLICE FREE PER SPEC 115-1000

4 TIN PLATED 112-16.3 THK .000080/.000250
5 FOREIGN PRODUCTION
6 FOR SPANISH PRODUCTION - Nickel plated per 112-246-1
.000110 (3/100) min thk. over optional copper flash.
Lubricate after plating (4-790452-3).



7-702410-0	PRE-NI PLATED 112-25.2 THK 2.5 MIN	STEEL 100-21 T4	140837-3
77373-0	NICKEL PLATED 112-25.2	STEEL 100-21 TL	140837-2
	PLAIN		140837-1
	TIN PLATED 112-16-3	BRASS 100-41027 T2	140778-2
	PLAIN		140778-1
MATERIAL STOCK NUMBER	FINISH	MATERIAL	AMP PART NUMBER
STOCK THK .0201 x .343	REF	WIRE RANGE 1.500 TO 4.500 CMA	UNLESS OTHER WISE SPECIFIED ± 0.12 MM
TRIMMING BURR NOT TO EXCEED	IN.	AMP DE FRANCE 95301 PONTOISE	
Control Priority Dimensions		NAME	
CRITICAL MAJOR MINOR		SPLICE	
DR B. ALLAIS 12 JANVIER 1987		SCALE 5	
CHK REL		LOC F	
		NUMBER B	
		SHEET 1/1	
		REV K	

SPECIFICATIONS	WIRE CRIMP	INS. CRIMP	SB.
REELING - 107-3 FIG 10	LAYOUT NO	SURFACE AREA 1842 SQ. IN	QTY/REEL 10M
SPLICE - 115	DIE 1253	HEAT TREATING - 111	APPL FEED
FINISH - 112	DIE FEED .270 ± .003	WDW .343	IDW
WAS NPS			
LTR	REVISION RECORD	ECN	DATE