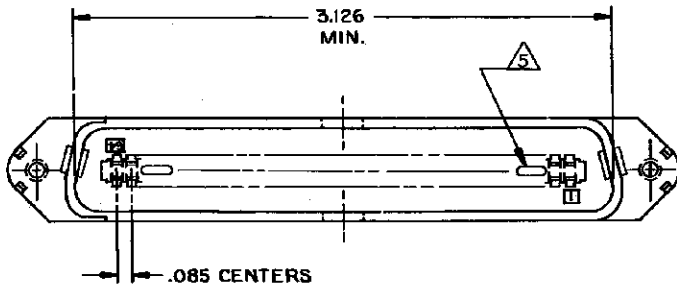
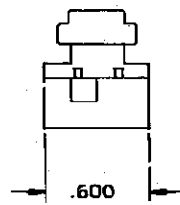
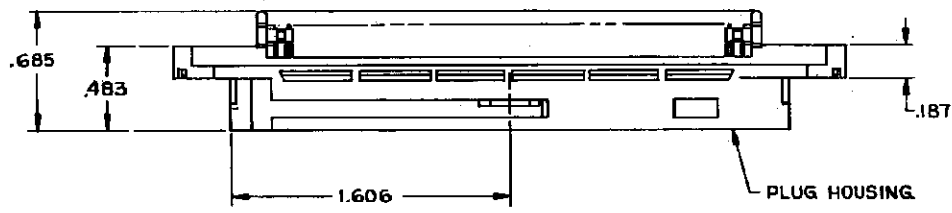
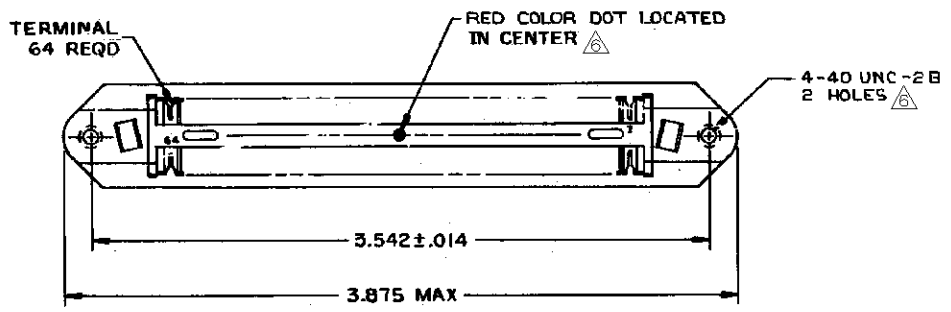


LOC	DST	REVISIONS			
		REV	DESCRIPTION	DATE	BY
GP	00	K1	REVISED PER ECO-12-019458	30APR2013	CJV/PA



1. THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.
2. ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY UNLESS OTHERWISE SPECIFIED.
3. MATERIAL:
HOUSING - THERMOPLASTIC (BLACK)
TERMINALS - HIGH STRENGTH COPPER ALLOY PLATED WITH EITHER .000030 MIN GOLD OR GOLD FLASH OVER PALLADIUM NICKEL .000030 MIN TOTAL, ON CONTACT MATING SURFACE. .000050 MIN NICKEL UNDERPLATE OVER ENTIRE TERMINAL.
4. WIRE SIZE: 24 AWG SOLID COPPER CONDUCTORS. MAX INSULATION DIAMETER OF .045 IS ACCEPTABLE FOR MOST APPLICATIONS.
5. CORING MAY OR MAY NOT APPEAR AND IS AT THE DISCRETION OF TYCO ELECTRONICS.
6. NO TAPPED 4-40 HOLES NOR RED COLORED DOT, FOR -3 ASSEMBLY.

OBSOLETE	552140-3
AS SHOWN	552140-1
DESCRIPTION	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DRN G. BOWMAN 12-28-79	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK M.D. FRIEL 12-28-79	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APRD B.G. WARD 12-28-79	PLUG ASSEMBLY, 64 POSITIONS, A SLOT CHAMP-LOK	
0 PLC ± -		PRODUCT SPEC	SIZE	
1 PLC ± -		APPLICATION SPEC	A2 00779 C=552140	
2 PLC ± -		WEIGHT	RESTRICTED TO	
3 PLC ± -		FINISH	SCALE	
4 PLC ± -		CUSTOMER DRAWING	NTS	
ANGLES ± -		SCALE	SHEET 1 of 1	
MATERIAL		REV	K1	