

CABLINE®-CA

High-data-rate transfer (20 Gbps/lane), mechanical lock with shielding and multi-point ground, 0.4 mm pitch, Horizontal mating type micro-coaxial connector

Product Specifications:

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Mating type		Horizontal
Board Pitch (mm)		0.4
Wiping Length (mm)		0.54
Mated size (mm)	Height	1.0 +/- 0.1
	Width	Formula: 6.95 + (0.4*p)
	Depth	5.73
Pin Counts	Range	Up to 60
	Available	10, 12, 20, 30, 40, 50, 60

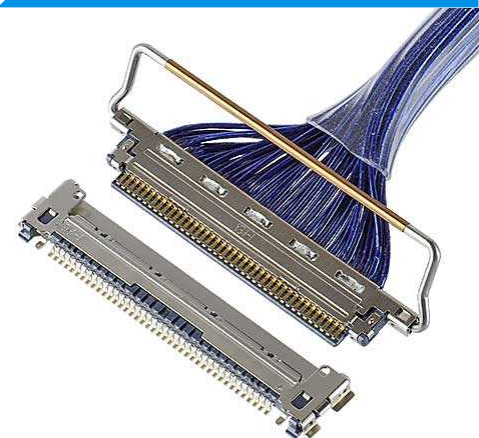
Applicable Cable Size:

Maximum O.D. (mm)	0.4
Micro-Coaxial for Signal (AWG)	45 ohm: #38 or smaller
	50 ohm: #40 or smaller
Twin Coaxial (AWG)	#40
Discrete (AWG)	#34 or smaller

Applicable Standards (Reference Only):

Thunderbolt 4 (20 Gbps/lane), PCIe Gen 4 (16 GT/s), USB 3.1 Gen 2 (10 Gbps), eDP HBR 3 (8.1 Gbps)

* Please inquire for pin counts not listed or outside of the pin count range.



High-Data-Rate Transfer, Ideal for Thunderbolt 4 (20 Gbps/lane) Applications

Thunderbolt 4 (20 Gbps/lane)

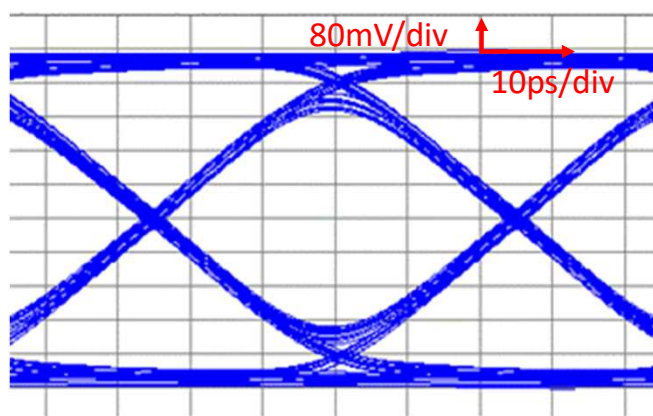
Eye pattern (Differential)

Bit rate : 20 Gbps

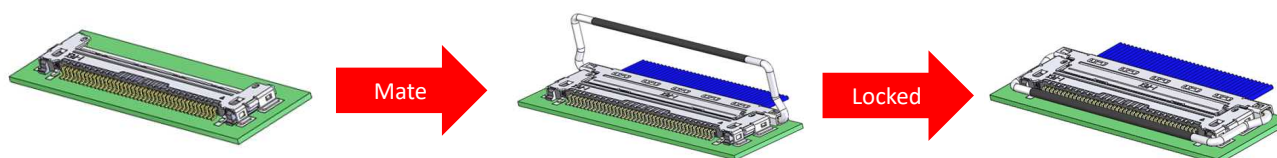
Rise time : 30ps (10-90%)

Input voltage : 800mVp-p

*Please contact I-PEX Connectors for more test details.

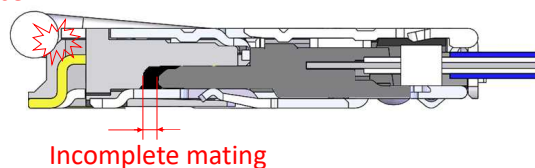


Mechanical Locking Bar Prevents Incomplete Mating and Back-out/Un-mating

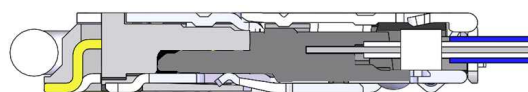


Mechanical locking bar can be locked only when plug is fully mated to receptacle.

Interference



Incomplete mating

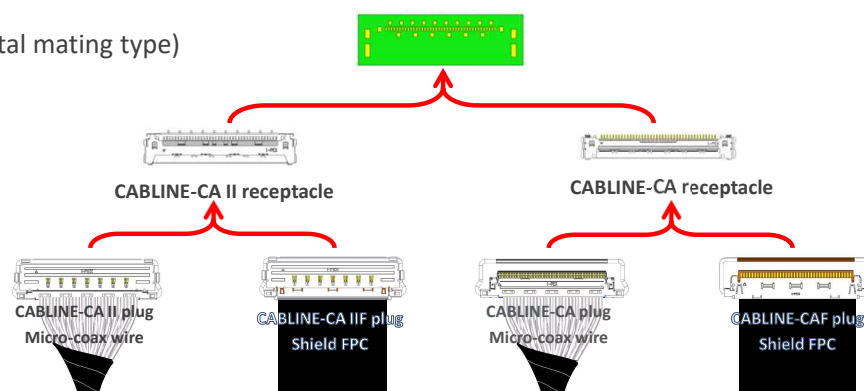


Complete mating

Multiple Connector Options with CABLINE®-CA Series

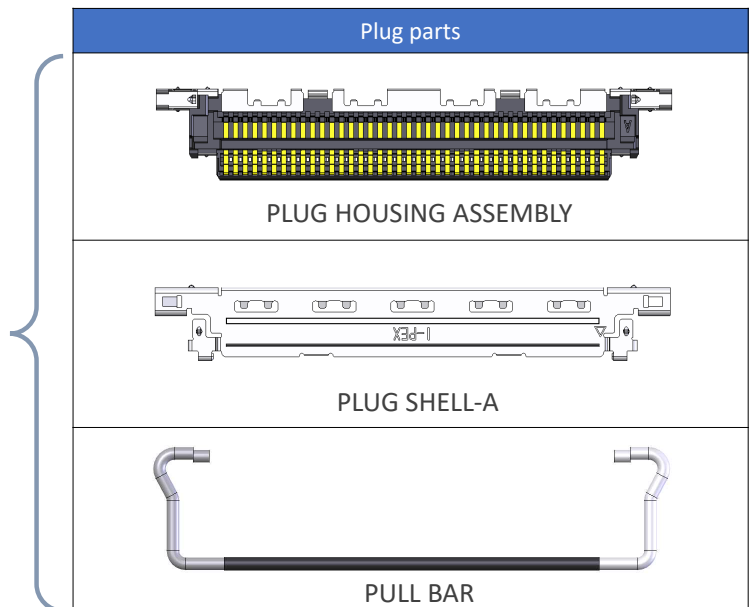
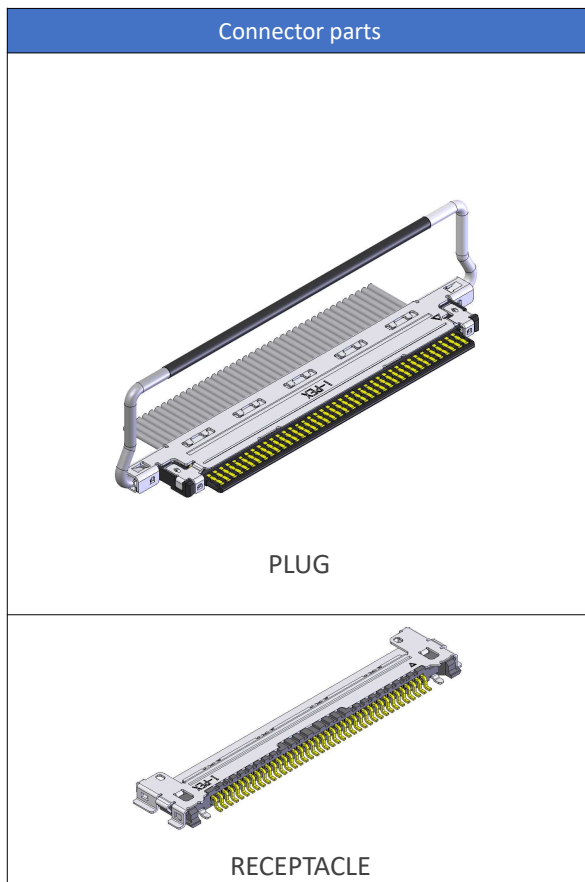
CABLINE-CA series (0.4 mm pitch, horizontal mating type)

CABLINE-CA and CA II receptacles can be mounted to the same PCB layout.



Component Parts Details

Component Parts



Plug for Cable Assembly

Recommended P/N 20633-2**T-01S(12~60P) 20633-310T-01S(10P)

PART NO.	POS.	A	B	C	D	E	F	G
20633-#10T-01S	10	3.60	4.40	6.66	9.40	4.65	9.75	10.95
20633-#12T-01S	12	4.40	5.20	7.46	10.20	5.45	10.55	11.75
20633-#20T-01S	20	7.60	8.40	10.66	13.40	8.65	13.75	14.95
20633-#30T-01S	30	11.60	12.40	14.66	17.40	12.65	17.75	18.95
20633-#40T-01S	40	15.60	16.40	18.66	21.40	16.65	21.75	22.95
20633-#50T-01S	50	19.60	20.40	22.66	25.40	20.65	25.75	26.95
20633-#60T-01S	60	23.60	24.40	26.66	29.40	24.65	29.75	30.95

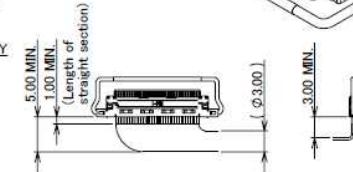
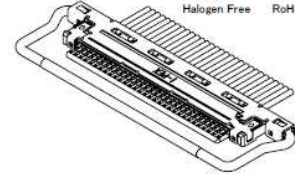
P/N : 20633-##T-0#S

1 : WITH PULL BAR
2 : WITHOUT PULL BAR
Pos.
SEE TABLE 1

WITH PULL BAR



Halogen Free RoHS Compliant



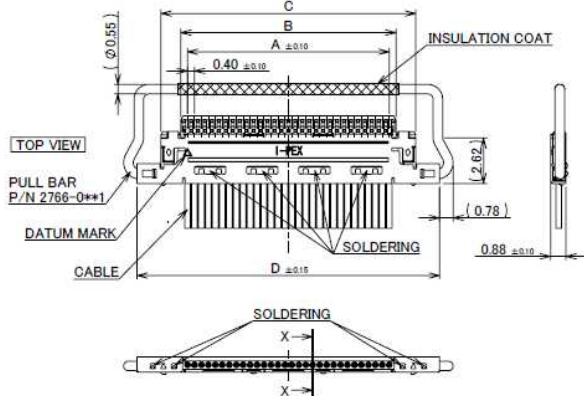
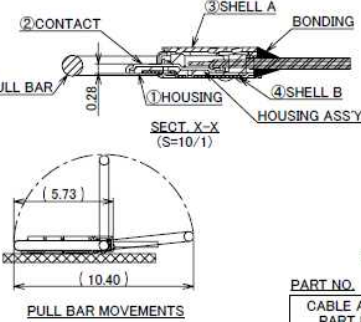
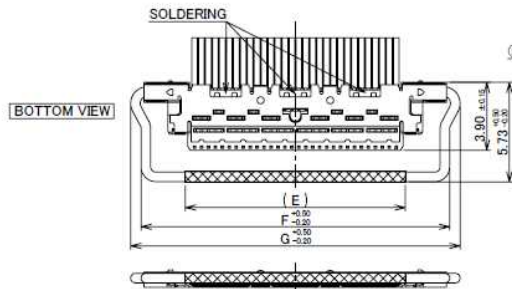
RECOMMENDED CABLE BENDING DIMENSIONS

PART NO.			
CABLE ASSY PART NO.	HOUSING ASSY PART NO.	SHELL A PART NO.	PULL BAR PART NO.
20633-2**T-01S	20634-1**T-02	2764-0**1-002	2766-0**1
20633-3**T-01S	20634-2**T-02	2764-0**1-003	

TABLE 1

PART NO.	CONTACT FINISH	SHELL A FINISH	SHELL B FINISH
20633-2**T-0#S	CONTACT AREA Au 0.1 μm MIN. OVER Ni 1.00 μm MIN. SOLDERING AREA Au 0.05 μm MIN. OVER Ni 1.00 μm MIN.	TOP SIDE Au 0.03 μm MIN. OVER Ni 1.00 μm MIN. BOTTOM SIDE Ni 1.00 μm MIN. THERE IS THE POSSIBILITY THAT Au ATTACHES RANDOMLY.	TOP SIDE Ni 1.00 μm MIN. THERE IS THE POSSIBILITY THAT Au ATTACHES RANDOMLY. BOTTOM SIDE Au 0.03 μm MIN. OVER Ni 1.00 μm MIN.
20633-3**T-0#S	CONTACT AREA Au 0.03 μm MIN. OVER Ni 1.00 μm MIN. SOLDERING AREA Au 0.03 μm MIN. OVER Ni 1.00 μm MIN.	PARTIAL Au 0.003 μm MIN. OVER Ni 1.00 μm MIN.	PARTIAL Au 0.003 μm MIN. OVER Ni 1.00 μm MIN.

NO.	DISCRIPTION	MATERIAL	FINISH, REMARKS
5	PULL BAR	SUS	
4	SHELL B	PHOSPHOR BRONZE	SEE ABOVE TABLE.1
3	SHELL A	PHOSPHOR BRONZE	SEE ABOVE TABLE.1
2	CONTACT	PHOSPHOR BRONZE	SEE ABOVE TABLE.1
1	HOUSING	LCP	UL94V-0, BLACK



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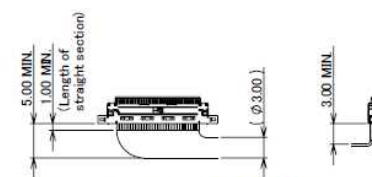
Recommended P/N 20633-2**T-01S(12~60P) 20633-310T-01S(10P)

PART NO.	POS.	A	B	C	D
20633-#10T-02S	10	3.60	4.40	6.66	9.40
20633-#12T-02S	12	4.40	5.20	7.46	10.20
20633-#20T-02S	20	7.60	8.40	10.66	13.40
20633-#30T-02S	30	11.60	12.40	14.66	17.40
20633-#40T-02S	40	15.60	16.40	18.66	21.40
20633-#50T-02S	50	19.60	20.40	22.66	25.40
20633-#60T-02S	60	23.60	24.40	26.66	29.40

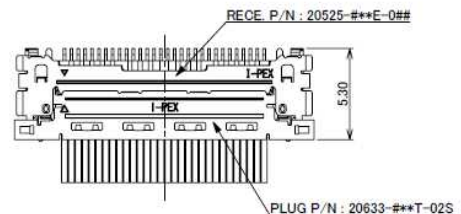
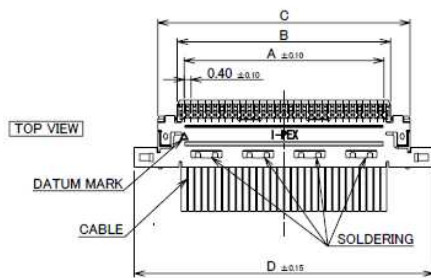
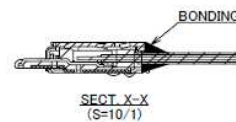
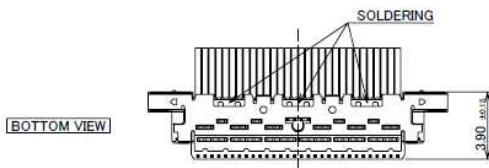
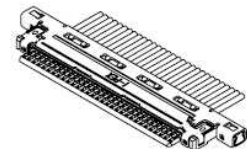
P/N : 20633-##T-0#S

1 : WITH PULL BAR
2 : WITHOUT PULL BAR
Pos.
SEE TABLE 1 (SHEET 1/5)

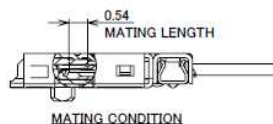
WITHOUT PULL BAR



RECOMMENDED CABLE BENDING DIMENSIONS



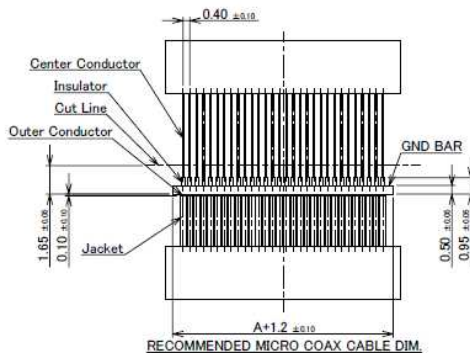
PART NO.			
CABLE ASSY PART NO.	HOUSING ASSY PART NO.	SHELL-A PART NO.	PULL BAR PART NO.
20633-2**T-02S	20634-1**T-02	2764-0**1-002	
20633-3**T-02S	20634-2**T-02	2764-0**1-003	



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Plug for Cable Assembly

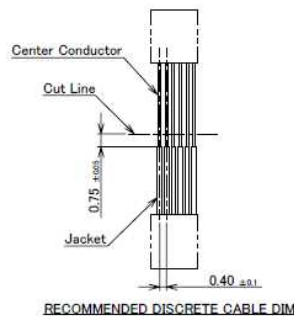
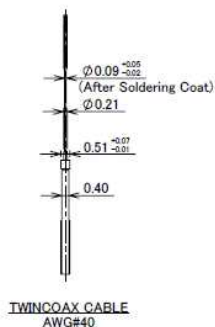
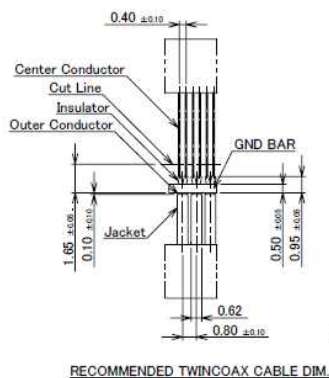
PART NO.	POS.	A
20633-#10T-0#S	10	3.60
20633-#12T-0#S	12	4.40
20633-#20T-0#S	20	7.60
20633-#30T-0#S	30	11.60
20633-#40T-0#S	40	15.60
20633-#50T-0#S	50	19.60
20633-#60T-0#S	60	23.60



MICRO COAX CABLE DIMENSION

#	a
#36	0.15
#38	0.12
#40	0.09
#42	0.075
#44	0.063

MICRO COAX CABLE #36 : NOT RECOMMENDED FOR HIGH SPEED SIGNAL TRANSFER



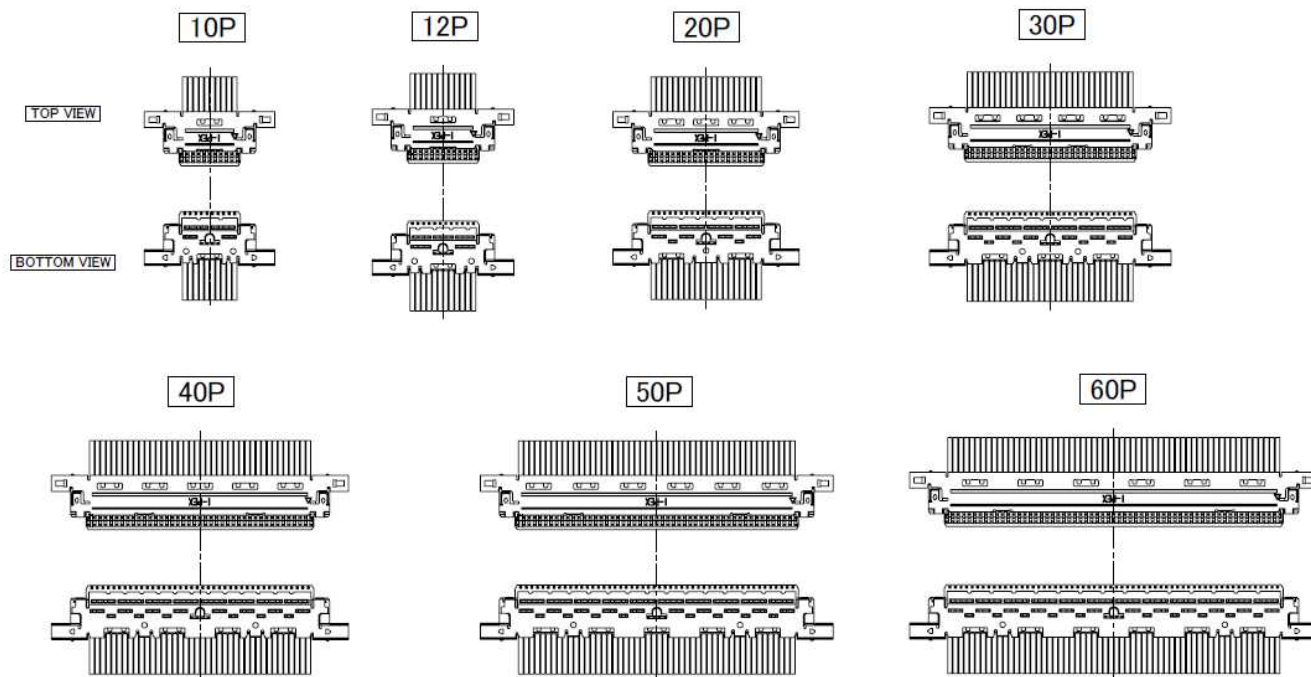
DISCRETE DIMENSION

#	b
#34	0.192
#36	0.15

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PART NO.
20633-##T-0#S

THE EXTERNAL APPEARANCE

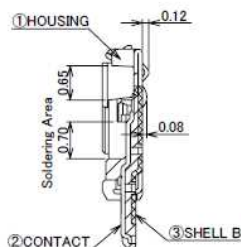
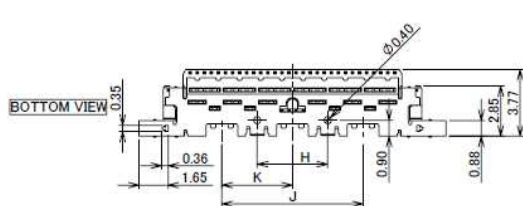


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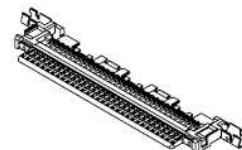
Plug Housing Assembly

Recommended P/N		20634-1**T-02(12~60P)					20634-210T-02(10P)				
PART NO.	Pos.	A	B	C	D	E	F	G	H	J	K
20634-#10T-02	10	5.10	4.65	4.30	3.60	4.40	6.66	9.40	3.40	-	-
20634-#12T-02	12	5.90	5.45	5.10	4.40	5.20	7.46	10.20	4.10	-	-
20634-#20T-02	20	9.10	8.65	8.30	7.60	8.40	10.66	13.40	-	5.00	-
20634-#30T-02	30	13.10	12.65	12.30	11.60	12.40	14.66	17.40	4.00	8.00	4.00
20634-#40T-02	40	17.10	16.65	16.30	15.60	16.40	18.66	21.40	8.00	12.00	4.00
20634-#50T-02	50	21.10	20.65	20.30	19.60	20.40	22.66	25.40	12.00	16.00	4.00
20634-#60T-02	60	25.10	24.65	24.30	23.60	24.40	26.66	29.40	16.00	20.00	4.00

P/N : 20634-#**T-02
POS.
SEE TABLE.1



SECT. X-X
(S=15/1)



NOTES

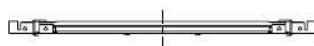
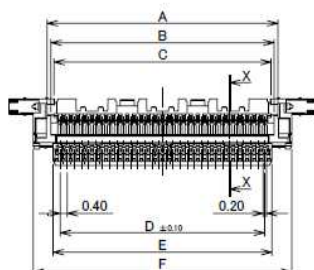
1. THIS PART IS ASSEMBLED WITH SHELL A(P/N 2764-0**1-00#)
AND PULL BAR(P/N 2766-0**1) AFTER SOLDERED THE CABLE,
AND IT BECOMES P/N 20633-#**T-0#S

TABLE.1

PART NO.	CONTACT FINISH	SHELL B FINISH
20634-1**T-02	CONTACT AREA Au 0.1 μm MIN. OVER Ni 1.00 μm MIN.	TOP SIDE Ni 1.00 μm MIN.(THERE IS THE POSSIBILITY THAT Au ATTACHES RANDOMLY)
	SOLDERING AREA Au 0.05 μm MIN. OVER Ni 1.00 μm MIN.	BOTTOM SIDE Au 0.03 μm MIN. OVER Ni 1.00 μm MIN.
20634-2**T-02	CONTACT AREA Au 0.03 μm MIN. OVER Ni 1.00 μm MIN. SOLDERING AREA Au 0.03 μm MIN. OVER Ni 1.00 μm MIN.	PARTIAL Au 0.003 μm MIN. OVER Ni 1.00 μm MIN.

3	SHELL-B	PHOSPHOR BRONZE	SEE ABOVE TABLE.1
2	CONTACT	PHOSPHOR BRONZE	SEE ABOVE TABLE.1
1	HOUSING	LCP	UL94V-0, BLACK
NO.	DISCRIPTION	MATERIAL	FINISH, REMARKS

TOP VIEW



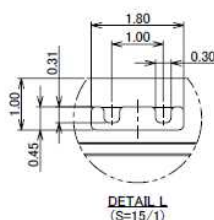
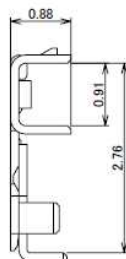
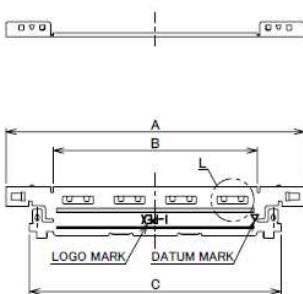
Plug Shell-A

Recommended P/N		2764-0**1-002(12~60P)					2764-0101-003(10P)				
PART NO.		A	B	C	D	E					
2764-0101-00#		9.40	3.88	6.66	-	-					
2764-0121-00#		10.20	4.68	7.46	-	-					
2764-0201-00#		13.40	7.88	10.66	2.50	5.00 (= 2.50 × (3-1))					
2764-0301-00#		17.40	11.88	14.66	3.00	9.00 (= 3.00 × (4-1))					
2764-0401-00#		21.40	15.88	18.66	3.25	13.00 (= 3.25 × (5-1))					
2764-0501-00#		25.40	19.88	22.66	3.40	17.00 (= 3.40 × (6-1))					
2764-0601-00#		29.40	23.88	26.66	4.00	20.00 (= 4.00 × (6-1))					

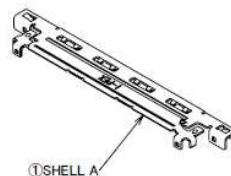
P/N: 2764-0**1-00#
SEE TABLE.1
Pos.



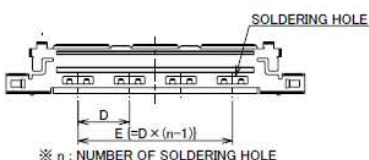
TOP VIEW



DETAIL L
(S=15/1)



BOTTOM VIEW



※ n : NUMBER OF SOLDERING HOLE

TABLE.1

PART NO.	SHELL A FINISH
2764-0**1-002	TOP SIDE Au 0.03 μm MIN. OVER Ni 1.00 μm MIN.
	BOTTOM SIDE Ni 1.00 μm MIN.(THERE IS THE POSSIBILITY THAT Au ATTACHES RANDOMLY)
2764-0**1-003	PARTIAL Au 0.003 μm MIN. OVER Ni 1.00 μm MIN.

1	SHELL A	PHOSPHOR BRONZE	SEE ABOVE TABLE.1
NO.	DISCRIPTION	MATERIAL	FINISH, REMARKS

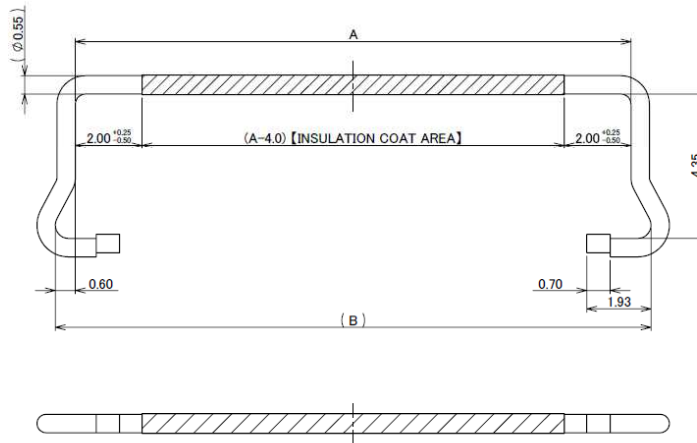
Rev.11

Rev.11

Plug Pull Bar

Recommended P/N			2766-0**1	
PART NO.	A	B		
2766-0101	8.65	9.85		
2766-0121	9.45	10.65		
2766-0201	12.65	13.85		
2766-0301	16.65	17.85		
2766-0401	20.65	21.85		
2766-0501	24.65	25.85		
2766-0601	28.65	29.85		

P/N: 2766-0**1
POS.



1	PULL BAR	SUS	
NO.	DISCRIPTION	MATERIAL	FINISH , REMARKS

Rev.14

Receptacle Assembly

Recommended P/N		20525-0**E-02(12~60P)				20525-210E-02(10P)
PART NO.	POS.	A	B	C	D	
20525-#10E-02	10	5.40	3.60	8.43	9.20	
20525-#12E-02	12	6.20	4.40	9.23	10.00	
20525-#20E-02	20	9.40	7.60	12.43	13.20	
20525-#30E-02	30	13.40	11.60	16.43	17.20	
20525-#40E-02	40	17.40	15.60	20.43	21.20	
20525-#50E-02	50	21.40	19.60	24.43	25.20	
20525-#60E-02	60	25.40	23.60	28.43	29.20	

P/N : 20525-#**E-02
POS. SEE TABLE 1

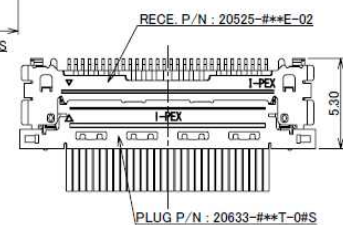
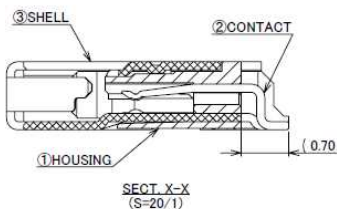
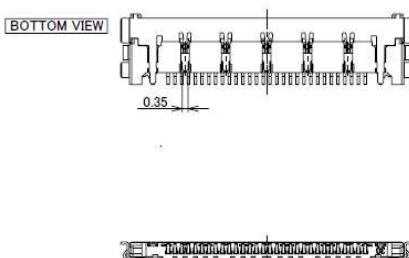
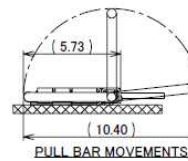
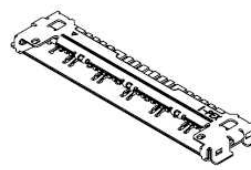
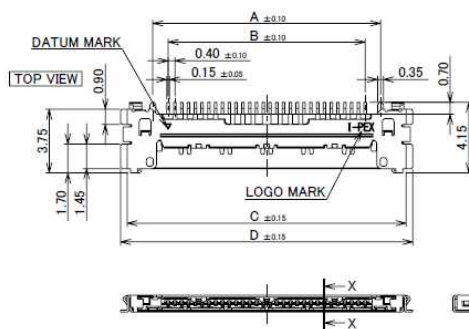
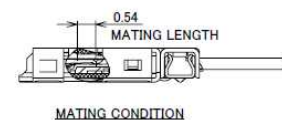


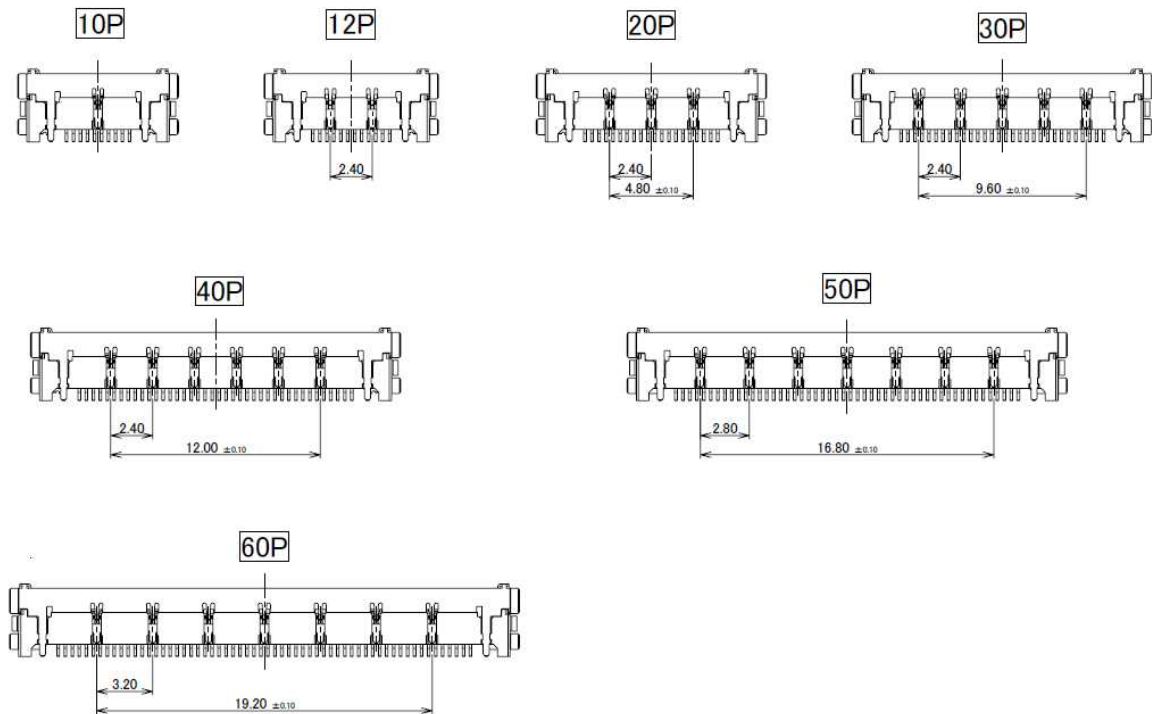
TABLE 1			
PART NO.	CONTACT FINISH	SHELL FINISH	
20525-0**E-02	CONTACT AREA : Au 0.1 μm MIN. OVER Ni 1.00 μm MIN. SOLDERING AREA : Au 0.03 μm MIN. OVER Ni 1.00 μm MIN.	ALL OVER Au 0.02 μm MIN. OVER Ni 1.00 μm MIN. CONTACT AREA : Au 0.02 μm MIN. OVER Ni 0.80 μm MIN.	
20525-2**E-02	CONTACT AREA : Au 0.03 μm MIN. OVER Ni 1.00 μm MIN. SOLDERING AREA : Au 0.03 μm MIN. OVER Ni 1.00 μm MIN.	ALL OVER Ni 1.00 μm MIN. SOLDERING AREA : Au 0.02 μm MIN.	
3	SHELL	PHOSPHOR BRONZE	SEE TABLE 1
2	CONTACT	PHOSPHOR BRONZE	SEE TABLE 1
1	HOUSING	LCP	UL94V-0, BLACK
NO.	DISCRIPTION	MATERIAL	FINISH , REMARKS

Rev.26

Receptacle Assembly

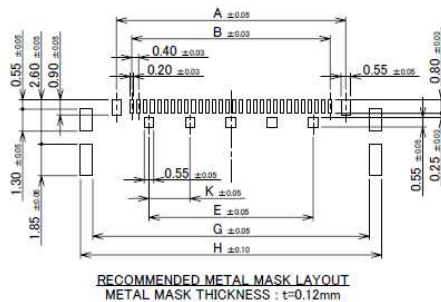
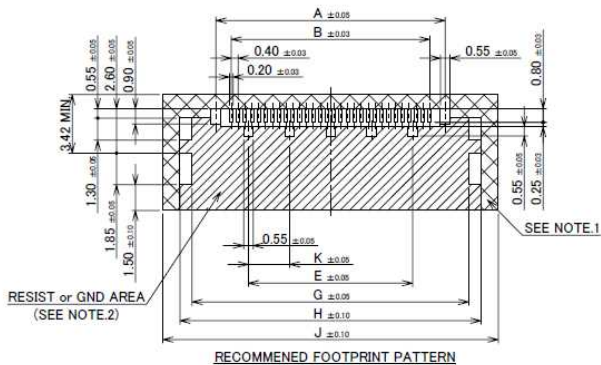
PART NO.
20525-#**E-02

BOTTOM VIEW



Rev.26

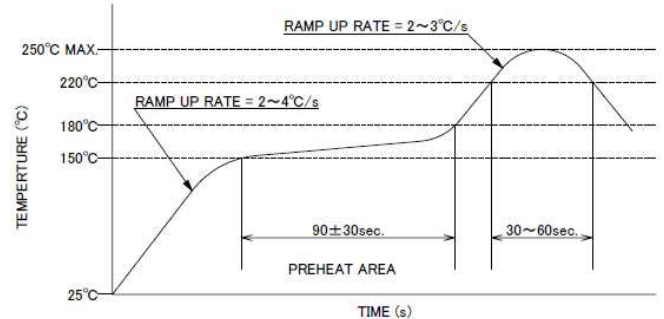
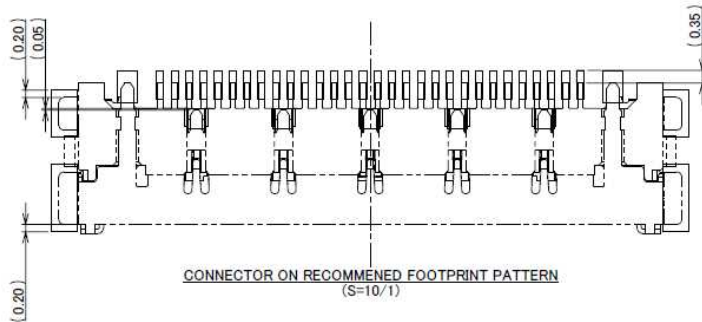
PART NO.	POS.	A	B	E	G	H	J	K
20525-#10E-02	10	5.40	3.60	-	8.18	9.60	11.60	-
20525-#12E-02	12	6.20	4.40	2.40	8.98	10.40	12.40	-
20525-#20E-02	20	9.40	7.60	4.80	12.18	13.60	15.60	2.40
20525-#30E-02	30	13.40	11.60	9.60	16.18	17.60	19.60	2.40
20525-#40E-02	40	17.40	15.60	12.00	20.18	21.60	23.60	2.40
20525-#50E-02	50	21.40	19.60	16.80	24.18	25.60	27.60	2.80
20525-#60E-02	60	25.40	23.60	19.20	28.18	29.60	31.60	3.20



- NOTES.
1. IN CASE OF PLUG WITH PULL BAR(20633-#**T-01S), THIS AREA CANNOT MOUNT ANOTHER COMPONENTS.
 2. SOLDER RESIST SHALL BE APPLIED TO PREVENT SHORT CIRCUITS WHEN PLACING SIGNAL LINES ON GROUND AREA.

Rev.26

Receptacle Assembly



REFLOW TEMPERATURE PROFILE
SENJU METAL INDUSTRY CO., LTD.: M705-SHF(Sn96.5 Ag3.0 Cu0.5)

Rev.26

ITEMS	SPECIFICATION
APPLICABLE CABLE	MICRO COAX : AWG# 44 , 42 , 40 , 38 , 36 DISCRETE : AWG# 36, 34 TWINCOAX : AWG# 40
RATING VOLTAGE	100V AC (PER CONTACT PIN)
RATING AMPERAGE (FOR CONTACT)	0.1A AC/DC [AWG#44] PER CONTACT PIN/UP TO 60 CONTACTS 0.24A AC/DC [AWG#42] PER CONTACT PIN/UP TO 50 CONTACTS 0.3A AC/DC [AWG#40] PER CONTACT PIN/UP TO 40 CONTACTS 0.5A AC/DC [AWG#38] PER CONTACT PIN/UP TO 14 CONTACTS 0.8A AC/DC [AWG#36] PER CONTACT PIN/UP TO 6 CONTACTS 1.0A AC/DC [AWG#34] PER CONTACT PIN/UP TO 4 CONTACTS TESTING BY A REAL MACHINE IS RECOMMENDED BECAUSE TEMPERATURE RISE MAY AFFECTED BY ACTUAL SITUATION.
OPERATING TEMPERATURE	233~358K (-40°C~85°C)
OPERATING HUMIDITY	85% MAX. (NON-CONDENSING)
CONTACT RESISTANCE	INITIAL : 180mohm MAX. (AWG#34) / AFTER TEST : 440mohm MAX. 275mohm MAX. (AWG#36) 360mohm MAX. (AWG#38) 600mohm MAX. (AWG#40) 700mohm MAX. (AWG#42) 1080mohm MAX. (AWG#44)
GROUND SHELL RESISTANCE	INITIAL : 50mohm MAX. / AFTER TEST : 440mohm MAX.
INSULATION RESISTANCE	INITIAL : 1000Mohm MIN. / AFTER TEST : 500Mohm MIN.
DIELECTRIC WITHSTANDING VOLTAGE	AC250V 1min
DURABILITY	30 CYCLES
MATING FORCE (INITIAL / AFTER 30 CYCLES)	10P : 7.80N MAX. 40P : 19.40N MAX. 12P : 8.20N MAX. 50P : 24.25N MAX. 20P : 9.70N MAX. 60P : 29.10N MAX. 30P : 14.55N MAX.
UNMATING FORCE (INITIAL / AFTER 30 CYCLES)	10P : 1.00N MIN. 40P : 4.00N MIN. 12P : 1.20N MIN. 50P : 5.00N MIN. 20P : 2.00N MIN. 60P : 6.00N MIN. 30P : 3.00N MIN.
CABLE RETENTION FORCE	10P : 4.90N MIN. 40P : 19.60N MIN. 12P : 5.88N MIN. 50P : 24.50N MIN. 20P : 9.80N MIN. 60P : 29.40N MIN. 30P : 14.70N MIN.
PRODUCT SPECIFICATION	PRS-1968
TEST REPORT	TR-14122 (20525-0**E-0##) / TR-16023 (20525-2**E-0##)
INSTRUCTION MANUAL	HIM-09008
ASSEMBLY MANUAL	ASM-09005
APPEARANCE CRITERIA No.	QLS-A***

Rev.10

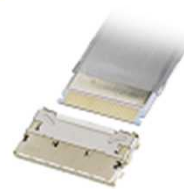
Board to
Board



High-Density



Autolocking
FPC/FFC



High-Density



FPC/FFC



Micro-Coaxial
/ Discrete Cable



High-Speed



RF



High-Frequency



Optical
Module



High-Speed



Power



High-Power



I/O
(Input/Output)



Quick charge



Effector



Custom
Connectors
Available

Inquiry



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