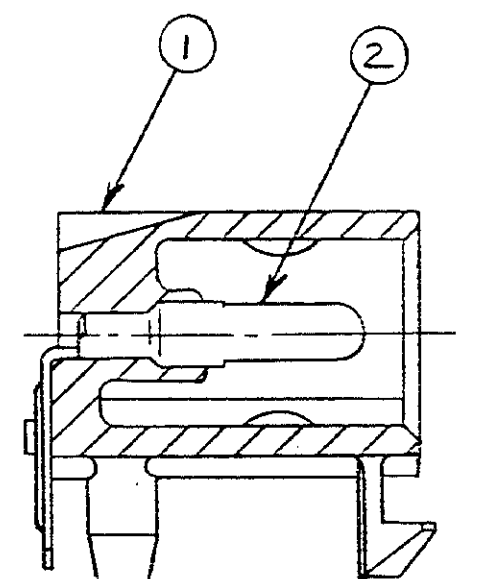
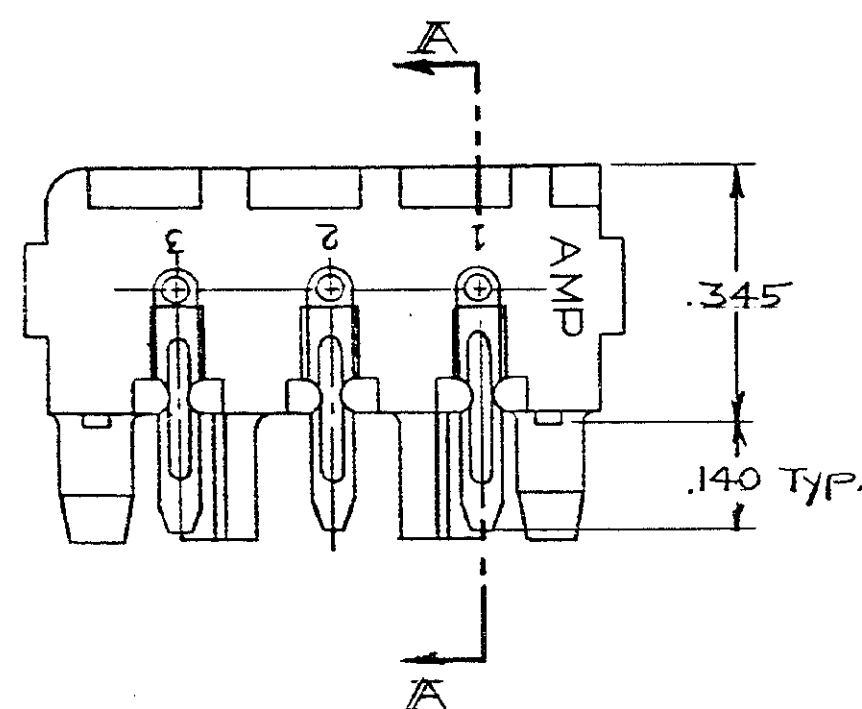
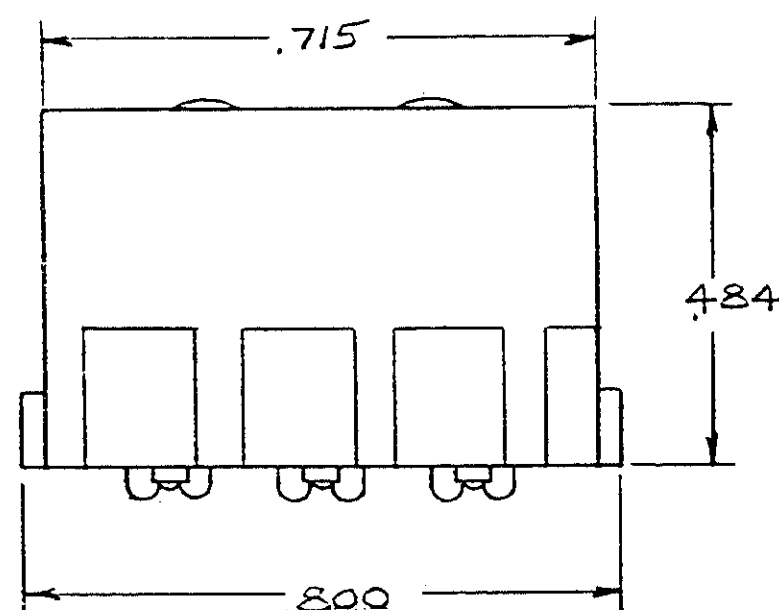


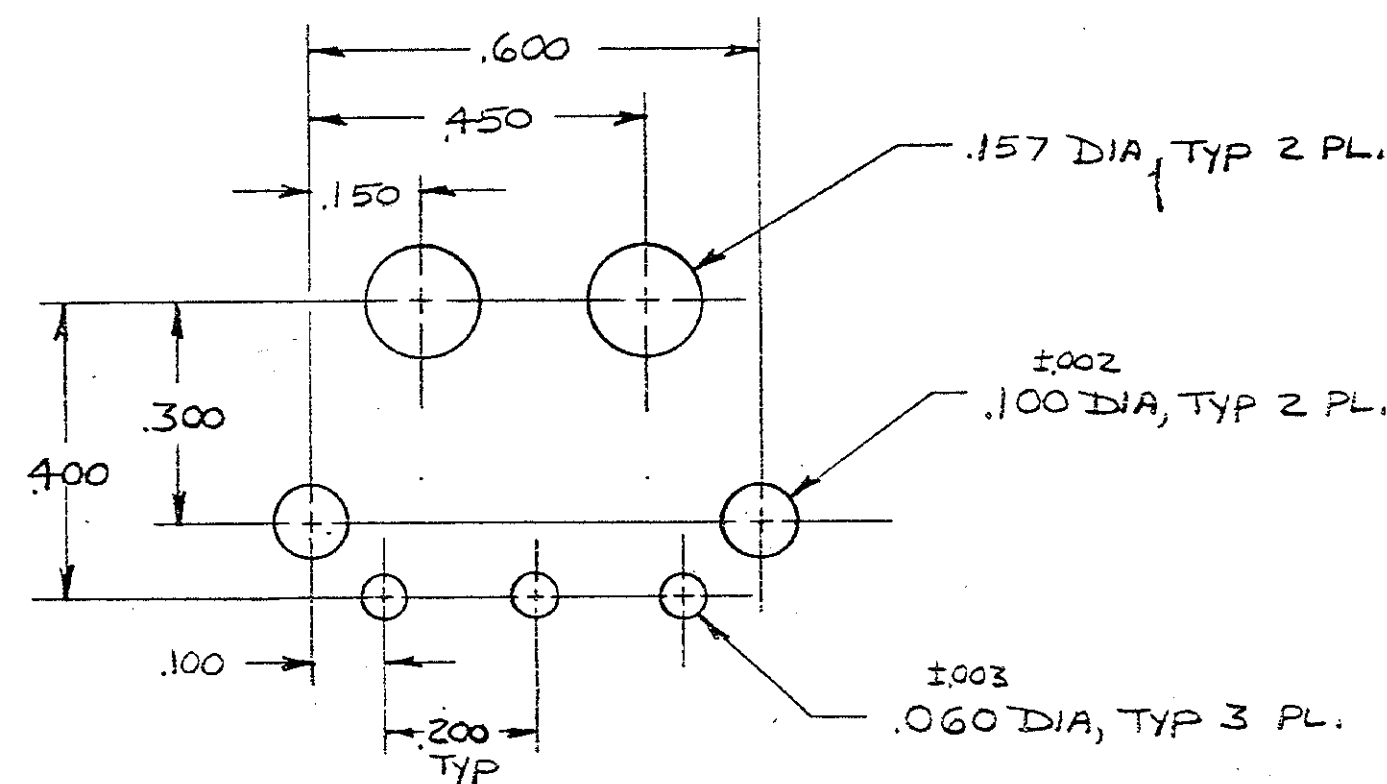
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1. PARTS COMPLY WITH AMP SOLDERABILITY SPEC. 109-11-3.
2. RECOMMEND EXPOSURE TO SOLDER WAVE (490°F) NOT TO EXCEED 5 SECONDS.
3. DIMENSION SHOWN REPRESENT PRODUCT IN DRY CONDITION. ADDITIONAL 2% GROWTH DUE TO END USE LOCATION MOISTURE ABSORPTION MAY OCCUR AND SHOULD BE ACCOUNTED FOR.

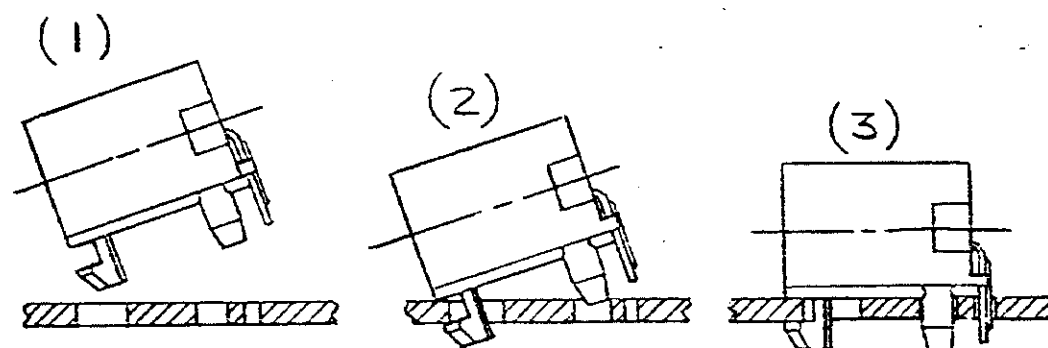
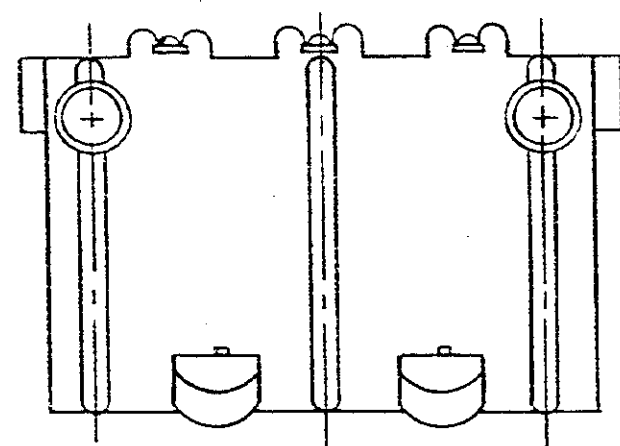
REVISIONS				
P.F.	ZONE	LTR	DESCRIPTION	DATE
✓	0		RELEASED NEW DRAWING, TT183-44	7/1/83
✓	A		CHANGED PICTORIALY, M-7389	6/14/83
✓	A1		RESTORED	7/18/85
	A2		REVISED PER ECR-21-117185	20OCT2021



SECTION A-A



RECOMMENDED LAYOUT FOR .062 THICK P.C. BOARD
TOL: ±.005



MOUNTING PROCEDURE

3	CONTACT	PH BRZ, PRE-TIN	2	643488-1
1	HOUSING	NYLON, 94V-0, NATURAL	1	
NO. PER ASSY	DESCRIPTION	MATERIAL & FINISH	ITEM NO.	PART NO

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±.015 ANGLES ±.015	CONTRACT NO		STE TE Connectivity			
	DR 4-11-83					
	CHK D.A. SALTZER		NAME			
	MATERIAL SEE TABLE		APPD A.S. Heide 4/18/83 A.E. TRAVIS 4/18/83		P.C. HEADER ASSEMBLY, RIGHT ANGLE MOUNT, 3 CIRCUIT, COMMERCIAL MATE-N-LOK	
FINISH SEE TABLE	DSGN APPD		SIZE C		FSCM NO 00779	
	OTHER APPD		DRAWING NO 643488		SCALE 4:1	
					SHEET	

CUSTOMER DRAWING