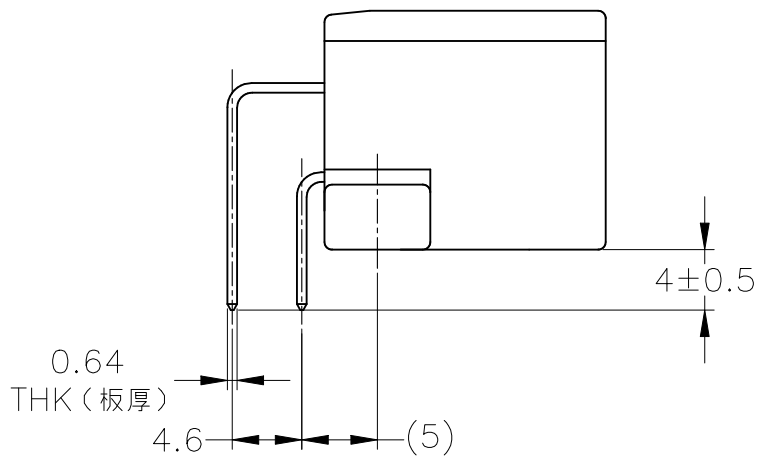
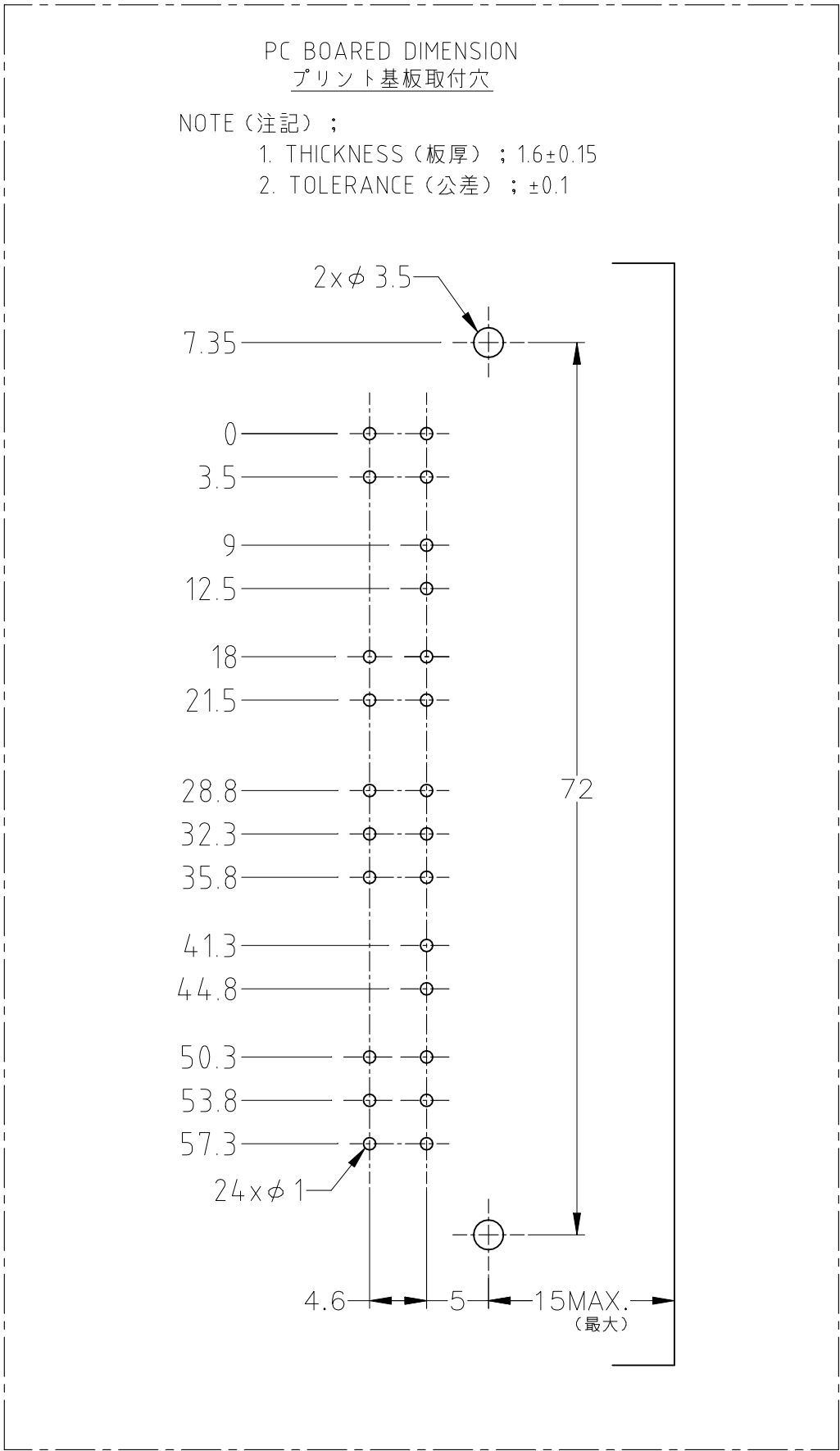
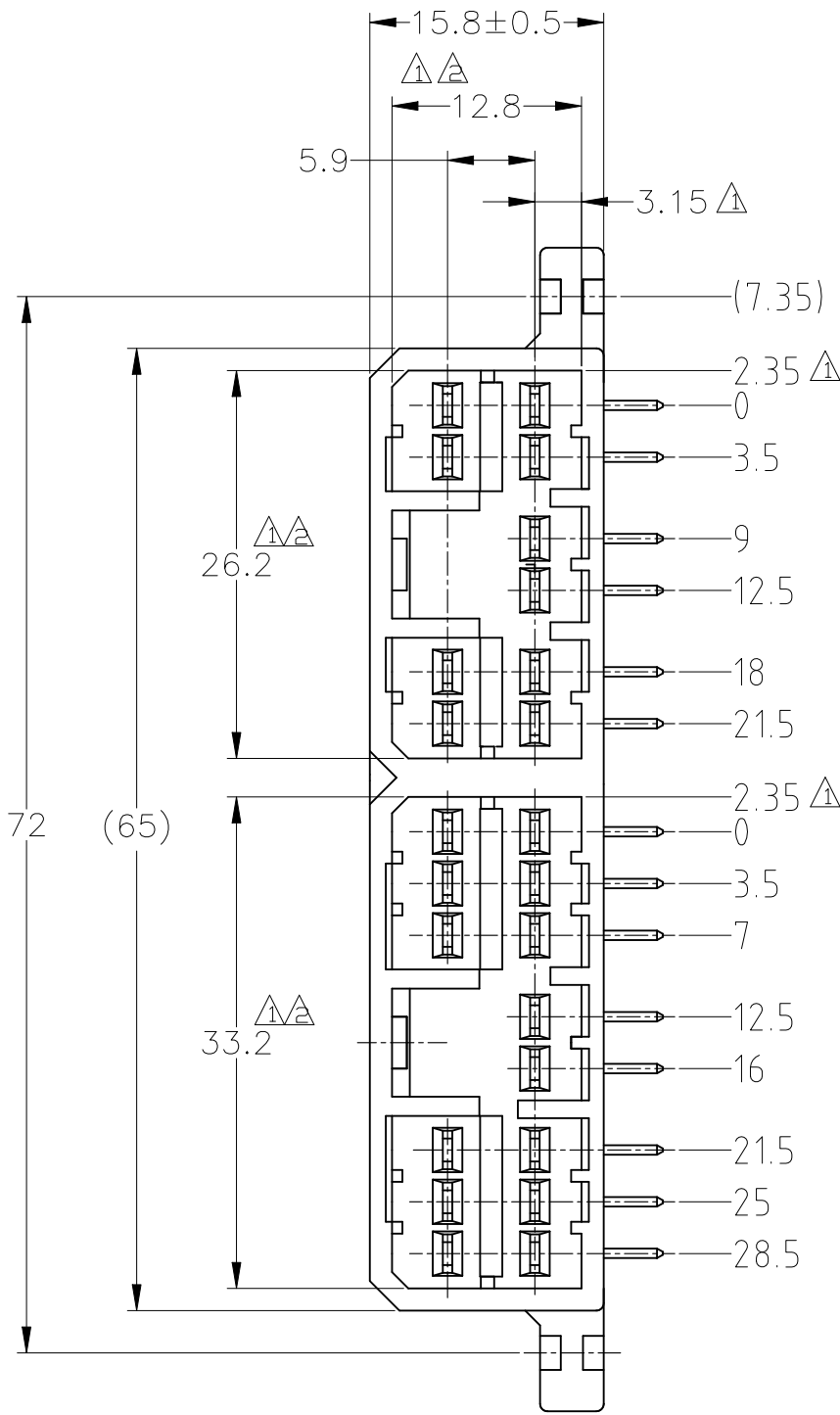
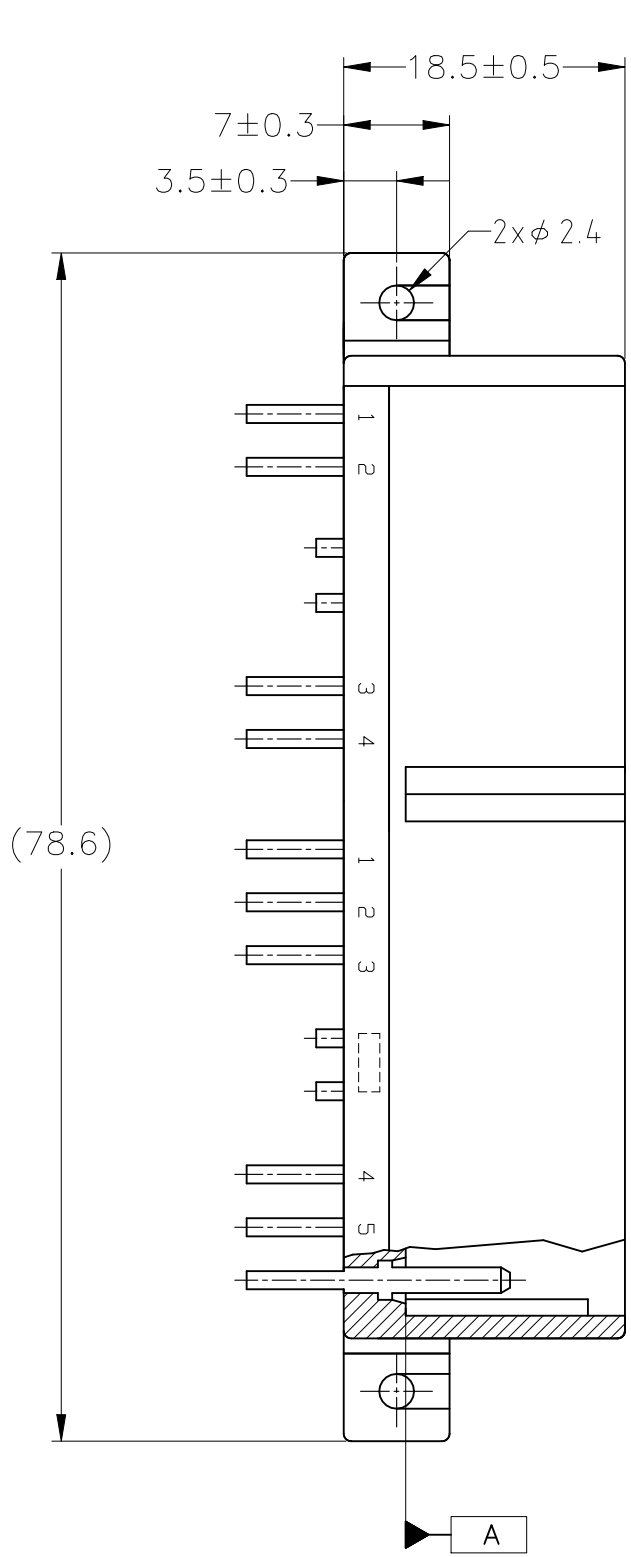


D

C

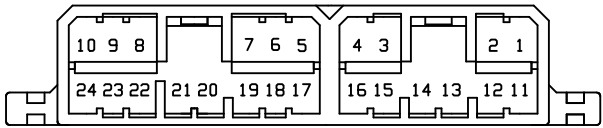
B

A



- △ [A] 面より2mmの範囲で測定。
△ 相手ハウジングと所定の機能を満足して嵌合できること
E6 3. プリント基板への取付は、JIS B1115又は1122 M3×6ナベ (2種又は4種) のタッピンネジで締付けた後ハンダ付する (締付けトルク: 0.4N・m 以下) 締付けトルク値: 0.4N・m 以下は参考値です。実際のトルク管理値はお客様にて設定下さい。
△ 4. 回路番号: 下図参照のこと。
5. 製品規格; 108-5216

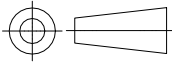
- △ TO BE MEASURED BETWEEN [A] AND 2
△ TO BE MATE WITH PLUG HSG SMOOTHLY
E6 3. TO BE USE M3 TAPPING SCREW, JIS B1115 OR JIS1122 (TYPE 2 OR 3), BEFORE SOLDERING WITH 0.4N・m TIGHTENING TORQUE. 0.4N・m MAX. IS FOR REFERENCE. PLEASE SET UP THE TIGHTENING TORQUE VALUE FOR PRODUCTION.
△ CIRCUIT NUMBER.



5. PRODUCT SPEC.; 108-5216

TOLERANCE UNLESS OTHERWISE SPECIFIED: 一般公差	
0<×≤ 10	: ±0.2
10<×≤ 30	: ±0.25
30<×≤ 100	: ±0.3
ANGLE	: ±3°
角度	

OBSOLETE	SELECTIVE-TIN (MATTE)	SELECTIVE GOLD x 6	3,5~7,12,21 (6極)	1,2,4,8~11,13~20,22~24 (18極)	NATURAL 自然色	4-5173864-+
		PRE-TIN x 18				
OBSOLETE	SELECTIVE-TIN (MATTE)	SELECTIVE GOLD x 24	1~24 (全極)	-	NATURAL 自然色	2-5173864-1
	TIN-LEAD	SELECTIVE GOLD x 6	3,5~7,12,21 (6極)	1,2,4,8~11,13~20,22~24 (18極)	NATURAL 自然色	4-173864-1
OBSOLETE	PRE-TIN x 18		SEE CUSTOMER DRAWING 3-173864-1			3-173864-1
OBSOLETE	TIN-LEAD	SELECTIVE GOLD x 24	1~24 (全極)		NATURAL 自然色	2-173864-1
OBSOLETE	PRE-TIN x 24			1~24 (全極)	YELLOW 黄色	173864-7
OBSOLETE	PRE-TIN x 24		-	1~24 (全極)	GRAY 灰色	173864-6
	PRE-TIN x 24			1~24 (全極)	GREEN 緑色	173864-4
OBSOLETE	PRE-TIN x 24		-	1~24 (全極)	NATURAL 自然色	173864-1
	SOLDERING SIDE 半田付け側	CONTACT SIDE 接触部側				
		CONTACT FINISH コンタクト仕上	△ 4 GOLD PLATED CIRCUIT NO. 金めっき回路番号	△ 4 PRE-TIN CIRCUIT NO. 銅めっき回路番号	COLOR 色	PART NUMBER 製品型番

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN T.SHINOHARA 19SEP03	 TE Connectivity			
DIMENSIONS: 単位: 寸 mm			CHK K.BETSUI 19SEP03				
			APVD K.BETSUI 19SEP03	NAME 名称			
			PRODUCT SPEC 製品規格 108-5216	070 SERIES MULTI-LOCK I/O CONNECTOR 24POSITION CAP HOUSING ASSEMBLY			
			APPLICATION SPEC 取付適用規格				
MATERIAL 材料			WEIGHT 13.4 g	SIZE A2	CAGE CODE 00779	DRAWING NO 番号 C=173864	RESTRICTED TO —
FINISH 仕上			CUSTOMER DRAWING	SCALE 尺度 2:1	SHEET 1 of 1	REV E7	

HOUSING: PBT	
CONTACT: BRASS	

SEE TABLE	
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D

C

B

A