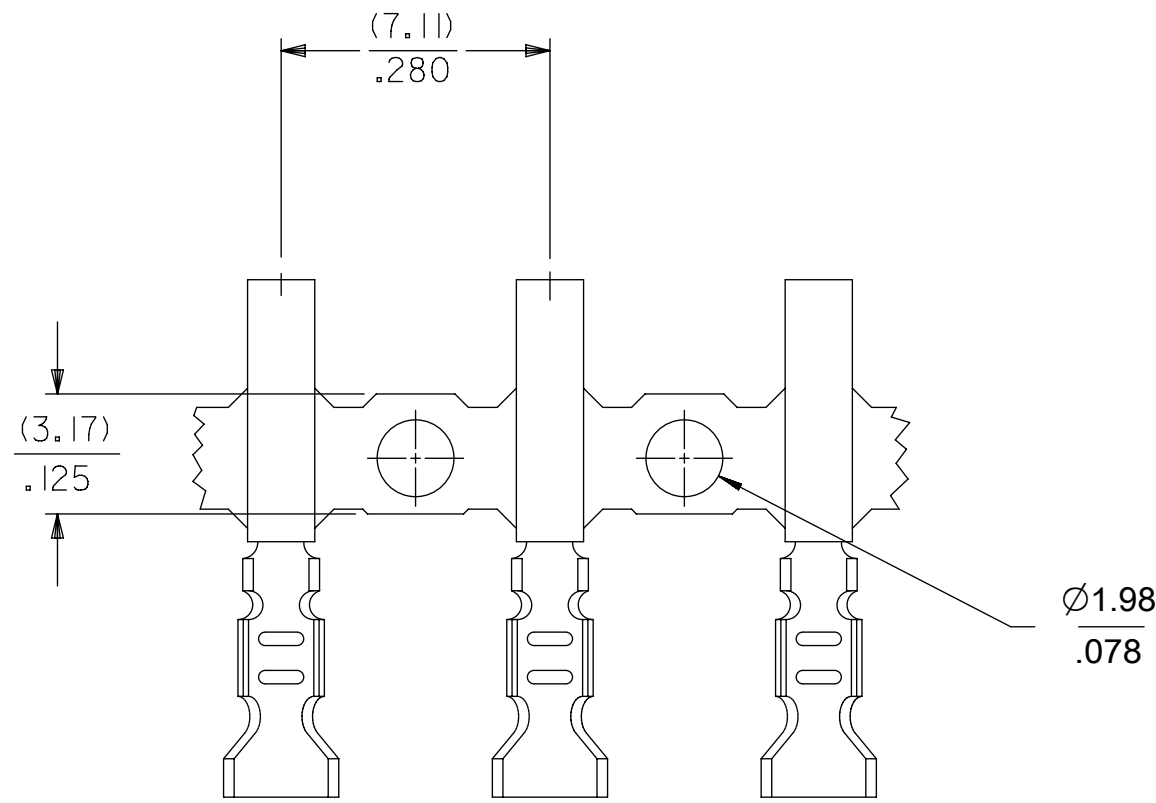
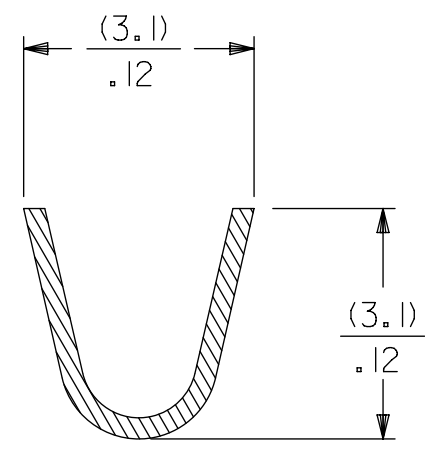
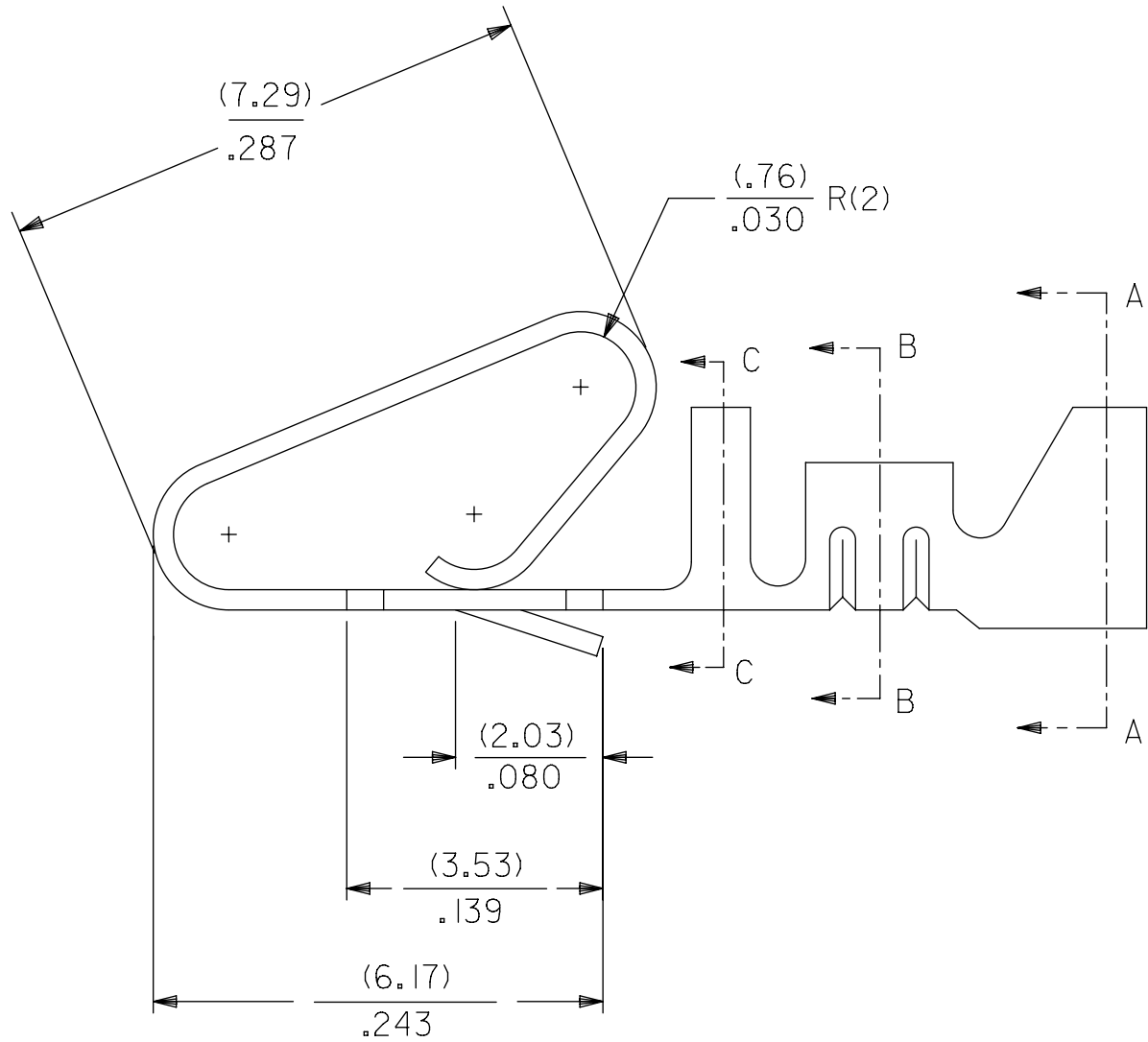
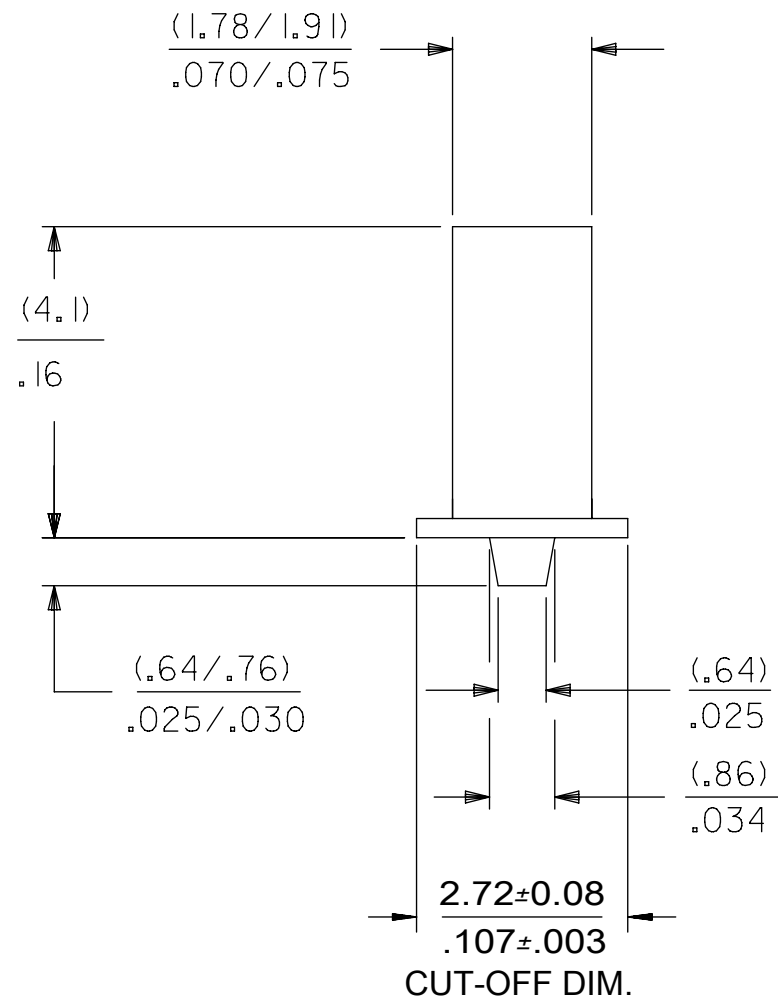
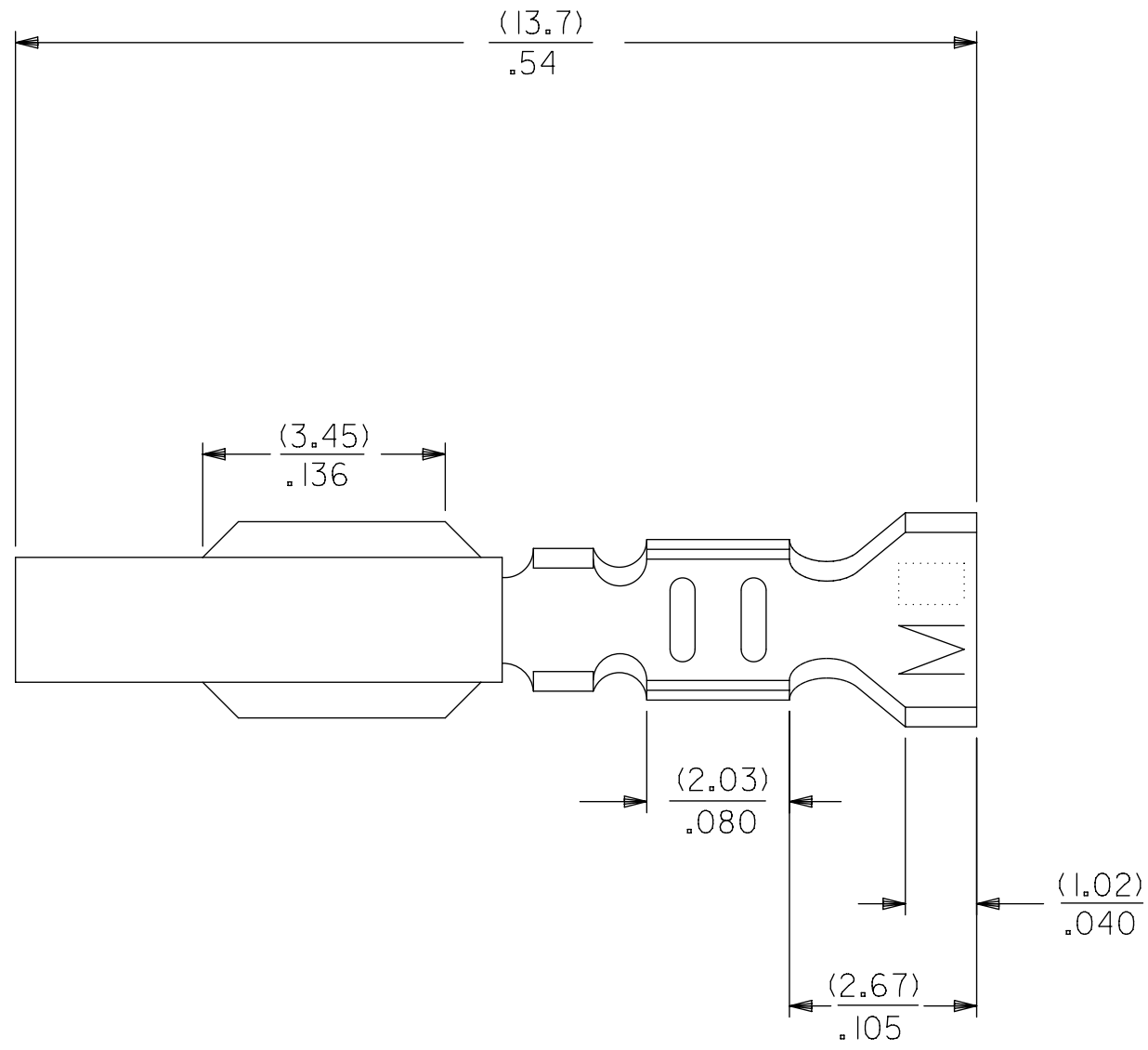
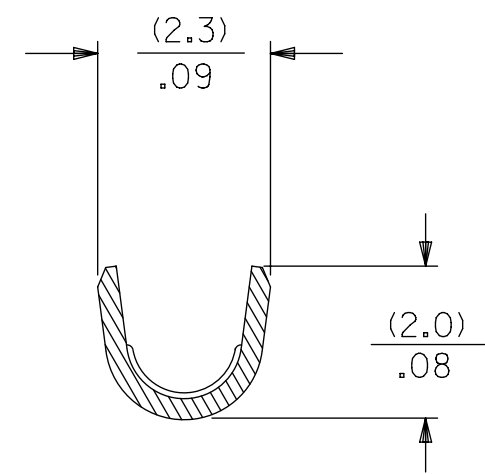




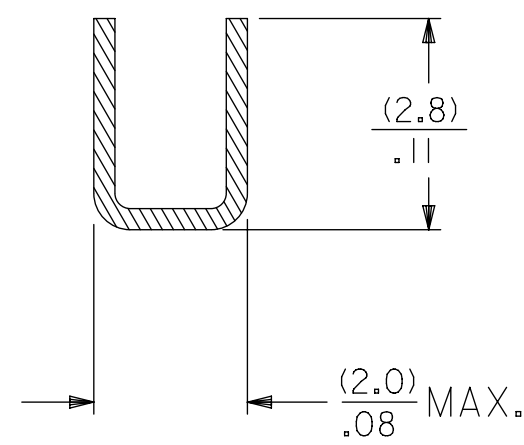
CHAIN FORM
SCALE 5:1



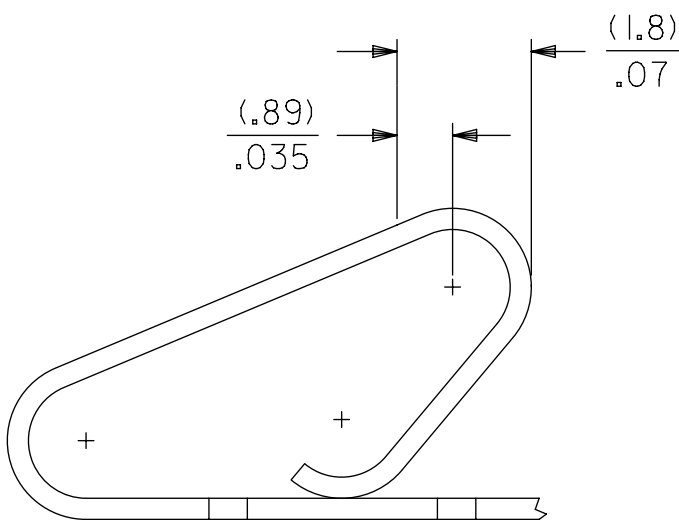
SECTION A-A



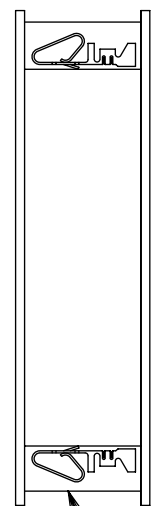
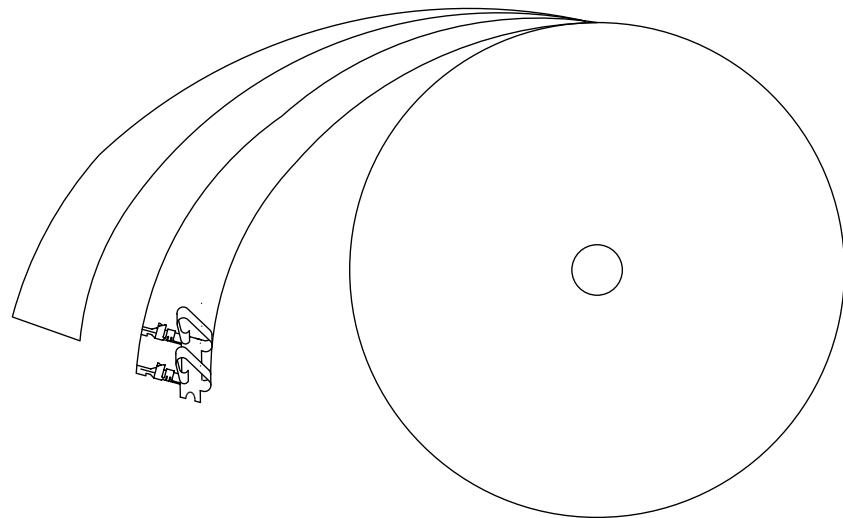
SECTION B-B



SECTION C-C



POST-PLATED SELECT GOLD LOCATION



PAPER
INTERLEAF

WINDING DETAIL "B"

LEGEND

8818-* *-(*) *
MATERIAL
(.27)/.0106 THK.
BLANK= BRASS
A= PHOS BRONZE
OPTION CODE
BLANK=AS SHOWN

WINDING SPEC

BLANK=CHAIN, PER WINDING DETAIL "B"
L=LOOSE

PLATING

SEE NOTE 2

NOTES:

1. MATERIAL: SEE LEGEND

2. FINISH:

(P909) OVERALL HOT TIN DIP: (0.00254)/.000100 MIN.

(555) SELECT GOLD: (0.00038)/.000015 MIN.

OVERALL GOLD FLASH: (0.00005)/.000002 MIN.

OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.

(555) SELECT GOLD: (0.00038)/.000015 MIN.

OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.

3. PRODUCT SPECIFICATION: PS-08-50

4. PACKAGING SPECIFICATION:

LOOSE TERMINALS: PER PK-2759-001

CHAIN FORM TERMINALS: PER PK-2759-002

5. CRIMP ACCEPTS 18-22 GA. WIRE WITH (2.79)/.110 MAX. INSULATION DIA.

6. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL

ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE

7. TERMINAL FOR USE IN 41695 SERIES HOUSINGS

8. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF
COSMETIC SPECIFICATION PS-45499-002

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION											
DIMENSION UNITS		SCALE		CURRENT REV DESC: REMOVED OBSOLETE PART NUMBER AS PER PCN#515422.				molex CRIMP STYLE KK TYPE, .156 CENTERS W/ANTIFISHOOKING FEATURE			
mm/IN		1:1									
GENERAL TOLERANCES (UNLESS SPECIFIED)											
								PRODUCT CUSTOMER DRAWING			
4 PLACES		±		±	DOCUMENT NUMBER SD-8818 DOC TYPE PSD DOC PART 001 REVISION H3						
3 PLACES		±		±					0.01		
2 PLACES		±	0.25	±					0.014		
1 PLACE		±	0.36	±							
0 PLACES		±		±	INITIAL REVISION: DRWN: JJS1993/02/02 APPR: LENZ1993/02/02						
ANGULAR TOL		±	0.5 °								
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER	
						D-SIZE		8818		SEE TABLE	
										CUSTOMER	
										GENERAL MARKET	
										SHEET NUMBER	
										1 OF 1	