

DO NOT SCALE FROM THIS PRINT

NOTES:

1. REPRESENTS A CRITICAL DIMENSION.
2. BURR ALLOWANCE: .0015[.038] MAX.
3. LATCH RETENTION FORCE: 1.000LB[4.45N].
4. POSITION 2 THRU 6 TO BE IN UNIFORM LAYER PACKING, ALL OTHER SIZES TO BE IN TUBES.
5. GATE PADS ARE RECESSED, LOCATION IS AT MOLDERS DISCRETION.
6. NYLON MATERIALS ARE HYGROSCOPIC. PRODUCT MAY EXPAND UP TO 0.5% DEPENDING ON CONDITIONS OF THE SURROUNDING ENVIRONMENT. ALL PRINT DIMENSIONS REPRESENT "DRY AS MOLDED" STATE.
7. POSITIONS -02 THROUGH -05 DO NOT HAVE VOIDS.
8. VOIDING AT VENDOR'S DISCRETION, BUT ANY CHANGES TO VOIDING WILL NEED TO BE APPROVED BY SAMTEC ENGINEERING.

IPD1-XX-X-XX-X

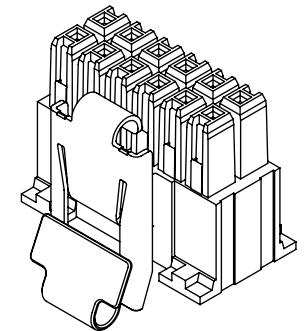
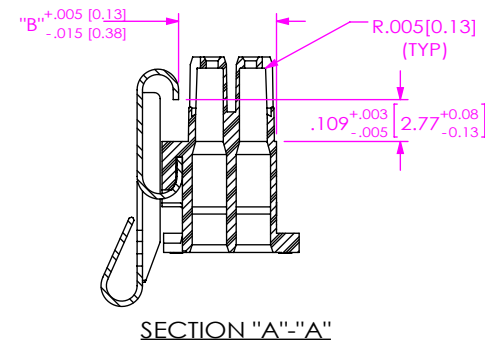
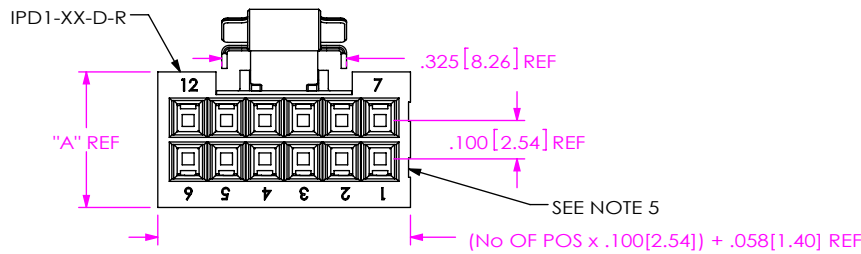
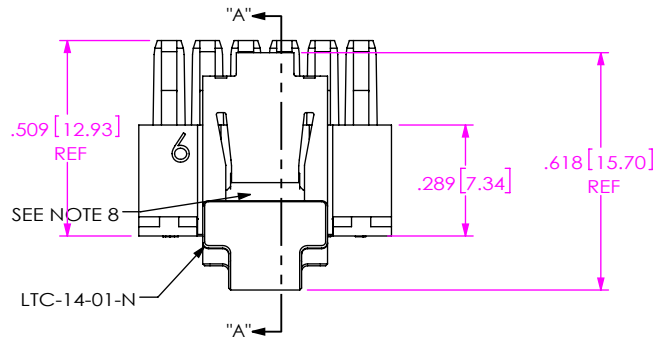
No. OF POSITIONS
-02 THRU -25 (PER ROW)

ROW SPECIFICATION
-S: SINGLE
-D: DOUBLE

LATCH OPTION
-M: METAL LATCH (SEE FIG 1)
(LEAVE BLANK FOR PLASTIC LATCH, SEE FIG 8 & FIG 10, SHT 2)

OPTION

- ** -P: POLARIZED (SEE FIG 2)
(NOT AVAILABLE WITH -K, -GP OPTIONS)
(LEAVE BLANK FOR NO POLARIZATION)
 - K: KEYED POLARIZATION (SEE FIG 3)
(NOT AVAILABLE WITH -P, -GP OPTIONS)
 - ** -GP: GUIDE POSTS (SEE FIG 5, SHT 2)
(NOT AVAILABLE WITH -P, -K OPTIONS)
 - *,** -H: HORIZONTAL (SEE FIG 7, SHT 2)
- (* = NOT RELEASED FOR PRODUCTION)
(** = -P, -GP & -H OPTION AVAILABLE ON -D ONLY)



ROW SPECS	"A"	"B"	"C"	"D"
-S	.300 [7.62]	.210 [5.33]	.213 [5.41]	.403 [10.24]
-D	.353 [8.97]	.255 [6.48]	.267 [6.77]	.451 [11.46]

FIG 1
(IPD1-06-D-M SHOWN)

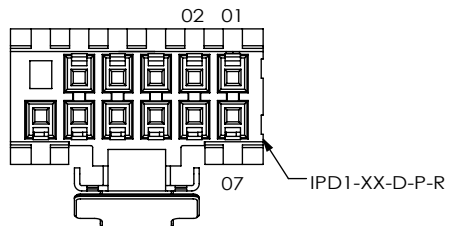


FIG 2
(IPD1-06-D-P-M SHOWN)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

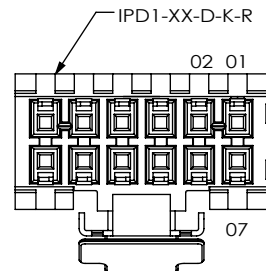


FIG 3
(IPD1-06-D-K-M SHOWN)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
ROW SPECIFICATION -S INSULATOR: NYLON, UL 94 V2
ROW SPECIFICATION -D INSULATOR: NYLON, UL 94 V0
LATCH: NICKEL-PLATED BeCu, #25, 1/2 HT



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
.100[2.54] DISCRETE WIRE INSULATOR & LATCH ASM

DWG. NO. IPD1-XX-X-XX-X

BY: T NEWTON 03/12/2008 SHEET 1 OF 3

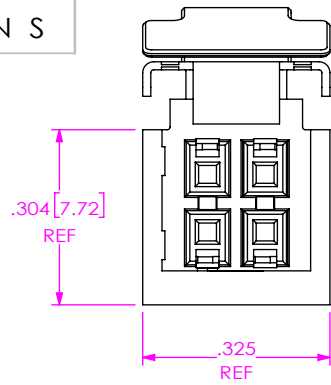


FIG 4
(IPD1-02-D-M SHOWN)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

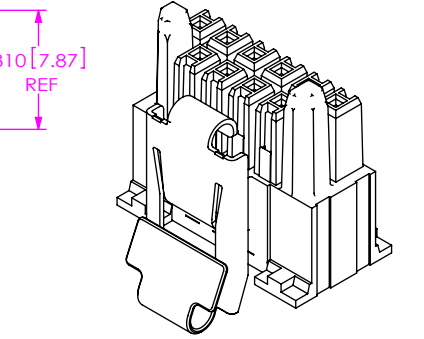
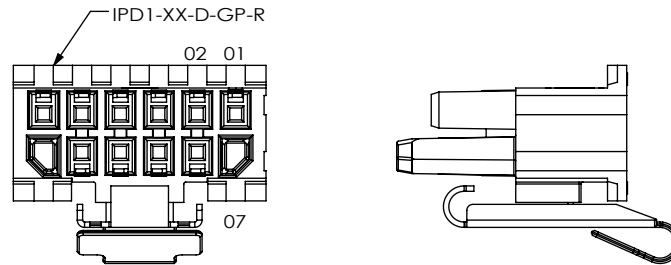


FIG 5
(IPD1-06-D-GP-M SHOWN)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

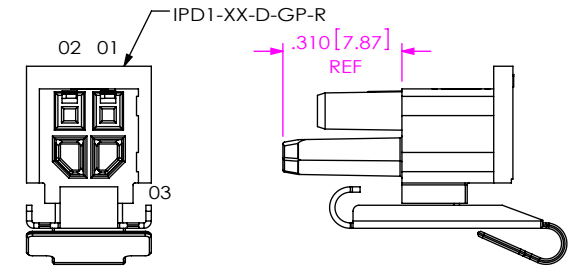


FIG 6
(IPD1-02-D-GP-M SHOWN)
(SAME AS FIG 4, UNLESS OTHERWISE STATED)

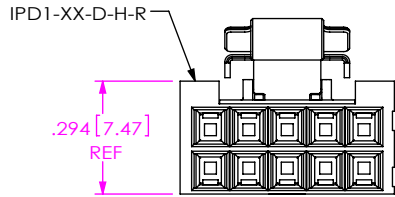
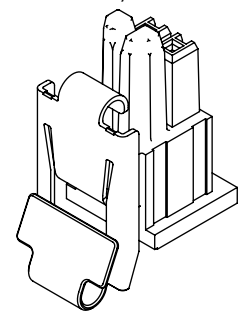


FIG 7
(IPD1-05-D-H-M SHOWN)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

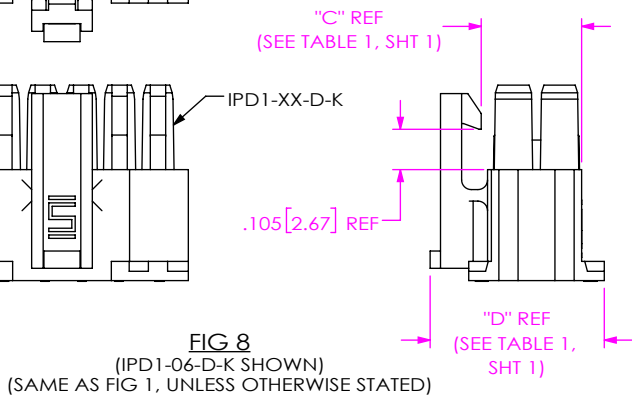
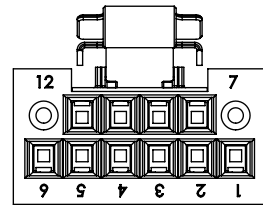


FIG 8
(IPD1-06-D-K SHOWN)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

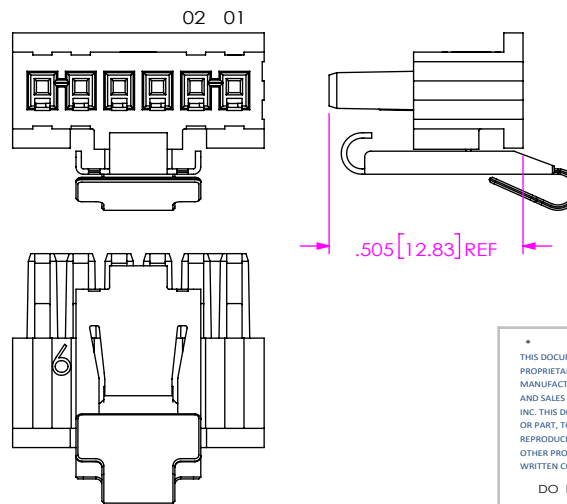
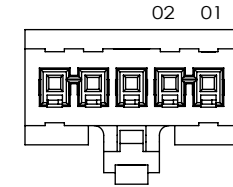


FIG 9
(IPD1-06-S-K-M SHOWN)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

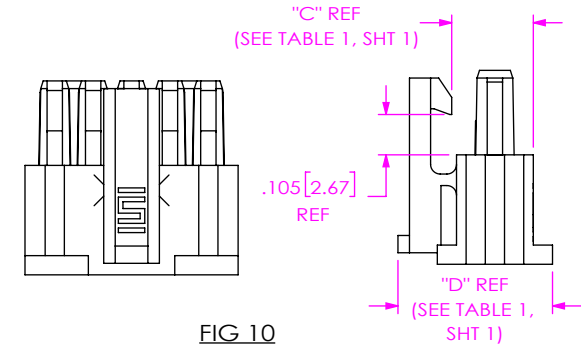


FIG 10
(IPD1-05-S-K SHOWN)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

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DO NOT SCALE DRAWING

SHEET SCALE: 2:1



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DESCRIPTION:
.100[2.54] DISCRETE WIRE INSULATOR & LATCH ASM

DWG. NO.

IPD1-XX-X-XX-X

BY: T NEWTON 03/12/2008 SHEET 2 OF 3

TABLE 2	
No OF POS	"E"
-02	.325 [8.26]
-03	.425 [10.80]

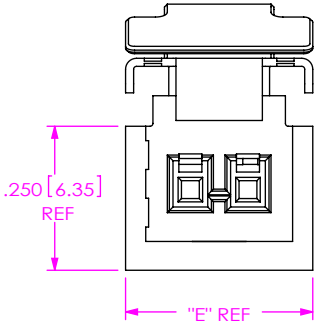
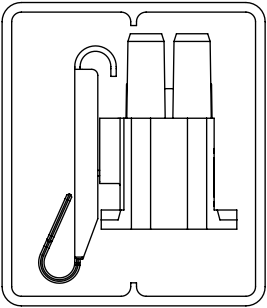
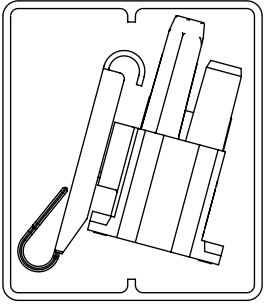


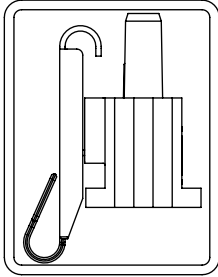
FIG 11
(IPD1-02-S-K-M SHOWN)
(SAME AS FIG 1, UNLESS OTHERWISE STATED)



-D ROW
TUBE: PT-1-24-04-56
PLUG: TP-25



-D-GP
TUBE: PT-1-24-04-56
PLUG: TP-25



-S ROW
TUBE: PT-1-24-02-112
PLUG: TP-28

PACKAGING VIEW
(SEE NOTE 4)

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SHEET SCALE: 2.5:1



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