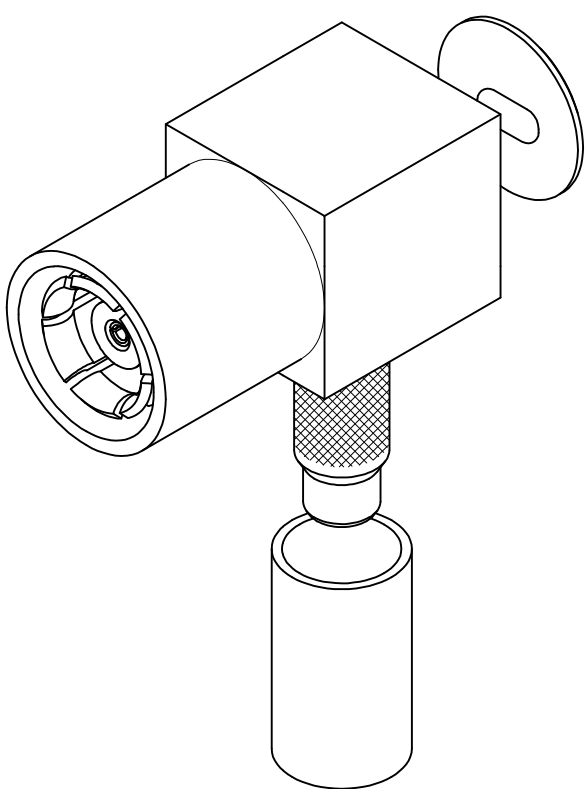
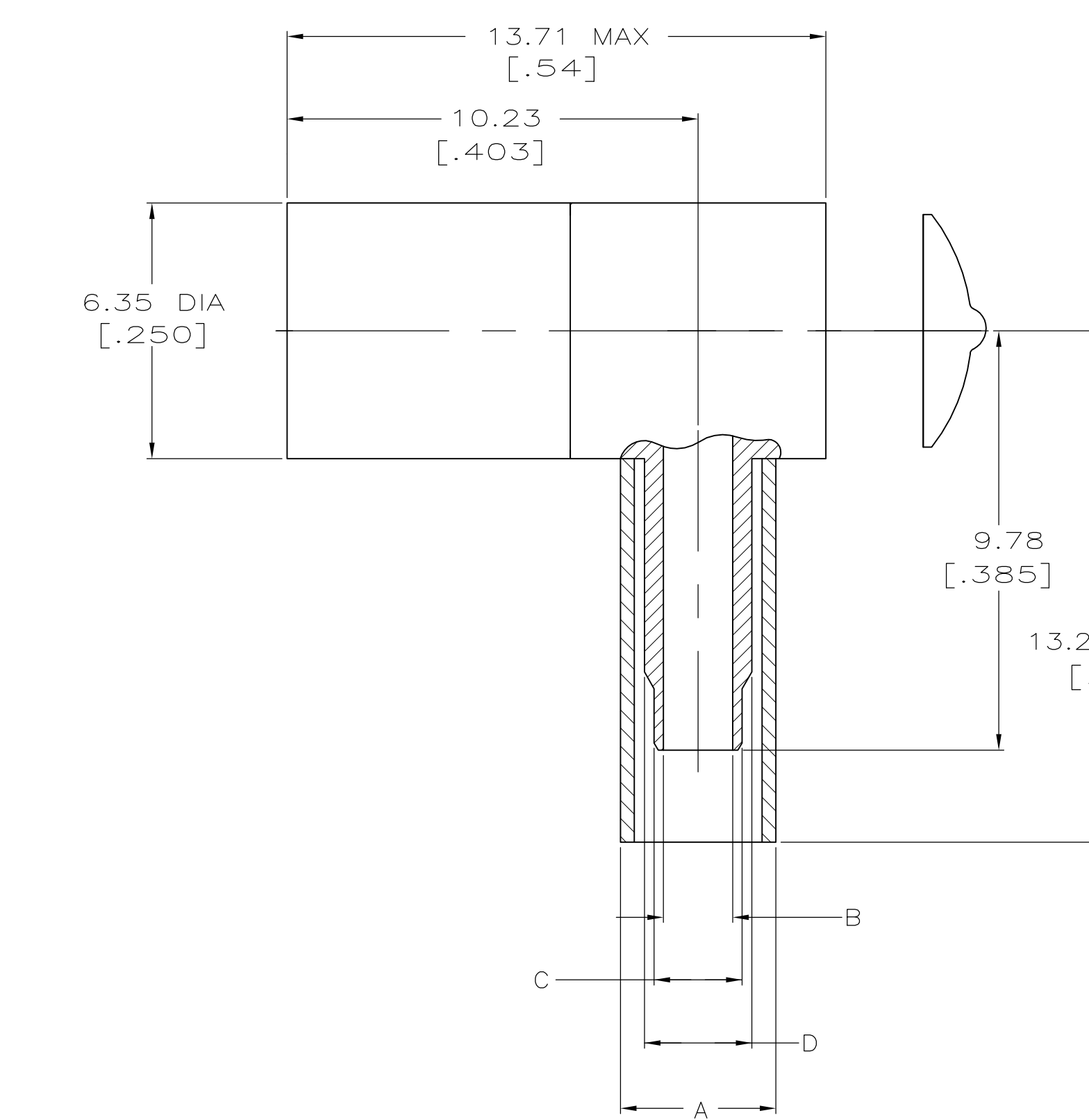
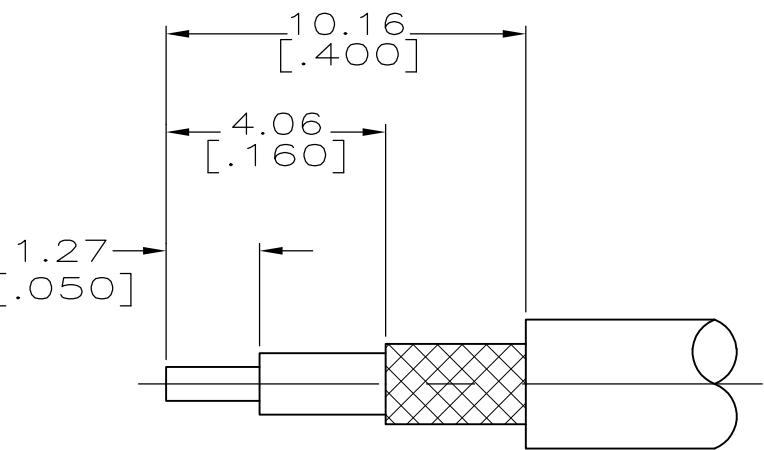


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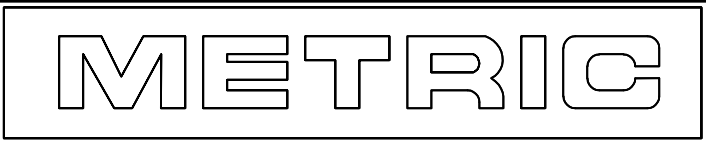
ISOMETRIC VIEW



RECOMMENDED STRIP LENGTHS
SCALE NTS

1. MATERIALS:
BODY...BRASS PER QQ-B-626
INNER AND OUTER CONTACTS...
BERYLLIUM COPPER PER QQ-C-533
DIELECTRIC...PTFE PER LP-403
2. FINISH:
BODY AND OUTER CONTACTS...
GOLD PER MIL-G-45204 OVER
NICKEL PER QQ-N-290.
CENTER CONTACT...GOLD PER MIL-G-45204
AT INTERFACE AND AT SOLDER END; OVER
NICKEL PER QQ-N-290
3. FINISH:
BODY...NICKEL PER QQ-N-290 OVER
COPPER PER MIL-C-14550
OUTER CONTACTS...GOLD PER MIL-G-45204
OVER NICKEL PER QQ-N-290
CENTER CONTACT...GOLD PER MIL-G-45204
AT INTERFACE AND AT SOLDER END; OVER
NICKEL PER QQ-N-290
4. FINISH:
BODY AND OUTER CONTACT...NICKEL
PER QQ-N-290 OVER COPPER PER
MIL-C-14550
CENTER CONTACT...GOLD PER MIL-C-45204
AT INTERFACE AND AT SOLDER END; OVER
NICKEL PER QQ-N-290
5. INTERFACE PER MIL-C-39012.
6. SEE I.S. SHEET 2987-9

SUPSD BY 414002-4	C	58483-1	.151	HX4-1637	2.64 [.104]	2.16 [.085]	1.70 [.067]	4.54 [.179]	3	RG 174,188,316(ALL DBL SHIELDED)	1-414002-0		
	A	58483-1	.105	HX4-1637	1.98 [.076]	1.37 [.055]	0.96 [.040]	3.86 [.152]	4	RG 178,196	414002-9		
	A	58483-1	.105	HX4-1637	1.98 [.076]	1.37 [.055]	0.96 [.040]	3.86 [.152]	3	RG 178,196	414002-8		
	A	58483-1	.105	HX4-1637	1.98 [.076]	1.37 [.055]	0.96 [.040]	3.86 [.152]	2	RG 178,196	414002-7		
SUPSD BY 414363-6	C	58483-1	.151	HX4-1637	2.64 [.104]	2.16 [.085]	1.70 [.067]	4.54 [.179]	4	RG 174,188,316(ALL DBL SHIELDED)	414002-6		
	B	58483-1	.128	HX4-1637	2.64 [.104]	2.16 [.085]	1.70 [.067]	3.86 [.152]	4	RG 174,188,316	414002-5		
	C	58483-1	.151	HX4-1637	2.64 [.104]	2.16 [.085]	1.70 [.067]	4.54 [.179]	3	RG 174,188,316(ALL DBL SHIELDED)	414002-4		
	B	58483-1	.128	HX4-1637	2.64 [.104]	2.16 [.085]	1.70 [.067]	3.86 [.152]	3	RG 174,188,316	414002-3		
	C	58483-1	.151	HX4-1637	2.64 [.104]	2.16 [.085]	1.70 [.067]	4.54 [.179]	2	RG 174,188,316(ALL DBL SHIELDED)	414002-2		
	B	58483-1	.128	HX4-1637	2.64 [.104]	2.16 [.085]	1.70 [.067]	3.86 [.152]	2	RG 174,188,316	414002-1		
	POSITION LETTER	TE DIE SET	HEX SIZE	DANIELS DIE SET	D DIA	C DIA	B DIA	A DIA	NOTES	CABLE	PART NO		
	TE PRO-CRIMPER FOR BRAID CRIMP		M 22520/5-01 FOR BRAID CRIMP										
TOOLING INFORMATION												THIS DRAWING IS A CONTROLLED DOCUMENT.	



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN — 11/8/90	TE Connectivity									
DIMENSIONS: mm [INCHES]		CHK J. McLEOD 11/8/90										
		APVD J. McLEOD 11/9/90										
		PRODUCT SPEC										
MATERIAL SEE NOTES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± — 1 PLC ± — 2 PLC ± 0.25 [.010] 3 PLC ± 0.130 [.005] 4 PLC ± — ANGLES ± 1° FINISH SEE NOTES		APPLICATION SPEC — WEIGHT —		NAME PLUG,RTANG CRIMP,HEX CRIMP,SMB —		SIZE A2		CAGE CODE 00779	DRAWING NO C=414002	RESTRICTED TO —
CUSTOMER DRAWING						SCALE 8:1		SHEET 1 OF 1		REV K		